

350W isolated DC-DC converter
Ultra-wide input and regulated single output





FEATURES

- Wide input voltage range (2:1)
- High efficiency up to 89%
- I/O isolation test voltage: 1.5k VDC
- Output voltage adjustment Trim: 60%-110%Vo
- Output over-voltage, short-circuit, over-current protection, over-temperature protection
- Operating ambient temperature range: -40 $^{\circ}$ to +100 $^{\circ}$
- Industry standard 1/2 brick
- Meet EN62368 standards

VRB24_HB-350WR3G series of isolated 350W DC-DC products with a 2:1 input voltage range. They feature efficiencies of up to 89%, 1500VDC input to output isolation, operating ambient temperature range of -40°C to +100°C. The products also provide output over-voltage, short-circuit protection. They meet CLASS A of CISPR32/EN55032 EMI standards. Additional functions include remote On/Off control, they are widely used in applications such as battery power supplies, industrial control, electric power, instrumentation and telecommunication fields.

Selection	Guide						
		Input Voltage (VDC)		Output		Full Load Efficiency [®]	Max. Capacitive
Certification	Certification Part No.		Max. [®]	lax. [©] Voltage (VDC) Current (mA Max./Min.		(%) Min./Typ.	Load (µF)
	VRB2412HB-350WR3G		24	12	24000/0	83/86	6800
	VRB2424HB-350WR3G	24		24	14500/0	85/87	4000
	VRB2428HB-350WR3G	(20-36)	40	28	12500/0	85/87	3300
	VRB2432HB-350WR3G			32	11000/0	87/89	2700

Note: ① Exceeding the maximum input voltage may cause permanent damage; ② Efficiency is measured in nominal input voltage and rated output load.

Input Specifications							
Item	Operating Conditions		Min.	Тур.	Max.	Unit	
		12V output	_	13953/30		mA	
lawy to Compat (followed / no loved)	Nominal input voltage	24V output		16667/30			
Input Current (full load / no-load)		28V output	-	16763/30			
		32V output	_	16480/30			
Reflected Ripple Current	Nominal input voltage, 100% load		_	300			
Surge Voltage (1sec. max.)			-0.7		40	\/D0	
Start-up Voltage					20	VDC	
Input Filter				C filter			
Hot Plug				Unav	ailable		
	Module on	Ctrl	Ctrl pin GND or pulled low (0-1.2VDC)				
Ctrl*	Module off		Ctrl pin	Ctrl pin open or pulled high TTL (3.5-12VDC)			
	Input current when off			8		mA	

Note: *The Ctrl pin voltage is referenced to input -Vin.

Item	Operating Conditions	Min.	Тур.	Max.	Unit
Voltage Accuracy	0%-100% load		±1	±3	
	Input voltage variation from low to high at full load (12/24/32V)		±0.2	±0.5	_
Linear Regulation	Input voltage variation from low to high at full load (28V)		±0.5	±1	%
La sud Da sudadian	5%-100% load(12/24/32V)		±0.5	±1	
Load Regulation	5%-100% load(28V)		±1	±1.5	
Transient Recovery Time	N		300	500	μs
Transient Response Deviation	Nominal input voltage, 25% load step change		±5	±8	%
Temperature Coefficient	Full load			±0.03	%/℃
Ripple & Noise *	20MHz bandwidth, 5%-100%lo load		200	300	mVp-p
Trim		60		110	
Sense				105	%
Over-temperature Protection	Surface max. temperature		120	-	°C
Over-voltage Protection		Hiccup			
Over-current Protection	Input voltage range			190	%lo
Short-circuit Protection			Continuo	us, self-reco	very

General Specifications ltem Operating Conditions Min. Max. Тур.

*28V The "Tip and barrel" method is used for ripple and noise test, Ripple & Noise at < 5% load is 2%Vo max.

	Input-output	nput-output electric strength test for 1 minute with			-	VDC
Isolation	Input-case	a leakage current of 1mA max.	1500			VDC
	Output-case electric strength test for 1 minute with a leakage current of 5mA max.		500			VAC
Insulation Resistance	Input-output i	resistance at 500VDC	1000		-	$\mathbf{M} \Omega$
Isolation Capacitance	Input-output	capacitance at 100KHz/0.1V		1500		рF
Operating Temperature Range (product surface temperature) Forced water convection or other heat dissipation methods		convection or other heat dissipation	-40		100	°C
Storage Temperature			-55		125	
Storage Humidity	Non-condens	sing	5		95	%RH
Pin Soldering Resistance Soldering spot is 1.5mm away from case for 10 seconds				300	$^{\circ}$	
Vibration			10-150	Hz, 5G, 0.75m	nm. along X, \	Y and Z
Switching Frequency	PWM mode			270	_	KHz
MTBF	MIL-HDBK-217F@25℃		1000			K hours

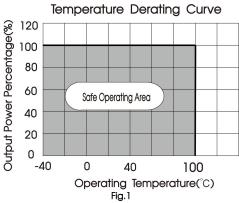
Mechanical S	Mechanical Specifications				
Case Material	Black plastic; flame-retardant and heat-resistant (UL94 V-0) & Aluminum alloy case				
Dimensions	61.00 x 57.90 x 12.70 mm				
Weight	81.6g (Typ.)				
Cooling Method	Forced water convection or other heat dissipation methods, ensuring product surface temperature less than 100°C				

Unit

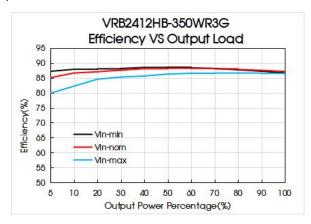


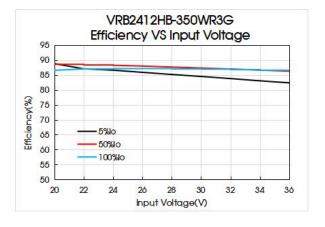
Electro	magr	netic Compatibility (EMC)	
Fastadaaa	CE	CISPR32/EN55032 Class A (12/24/32V see Fig. 3 for recommended circuit) (28V see Fig. 4 for recomm	ended circuit)
Emissions	RE	CISPR32/EN55032 Class A (12/24/32V see Fig. 3 for recommended circuit) (28V see Fig. 4 for recomm	ended circuit)
	ESD	IEC/EN61000-4-2 Contact ±6KV/Air ±8KV (28V: Contact ±6KV)	perf. Criteria B
	RS	IEC/EN61000-4-3 10V/m (12/24/32V see Fig. 3 for recommended circuit) (28V see Fig. 4 for recommended circuit)	perf. Criteria A
	EFT	IEC/EN61000-4-4 ±2KV (12/24/32V see Fig. 3 for recommended circuit)	perf. Criteria A
Immunity		IEC/EN61000-4-4 ±2KV (28V see Fig. 4 for recommended circuit)	perf. Criteria B
	Surge	IEC/EN61000-4-5 line to line ±2KV (12/24/32V see Fig. 3 for recommended circuit) (28V see Fig. 4 for recommended circuit)	perf. Criteria B
	CS	IEC/EN61000-4-6 10 Vr.m.s (12/24/32V see Fig. 3 for recommended circuit) (28V see Fig. 4 for recommended circuit)	perf. Criteria A

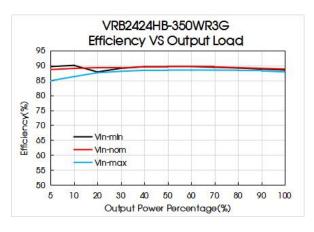
Typical Characteristic Curves

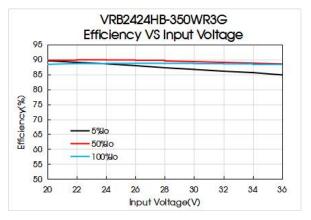


Note: Temperature derating curve is tested at nominal input voltage, operating condition is forced water convection, operating temperature is product surface temperature.

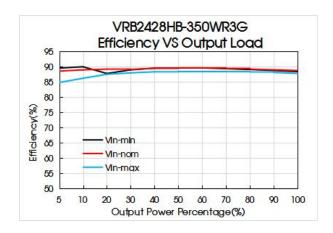


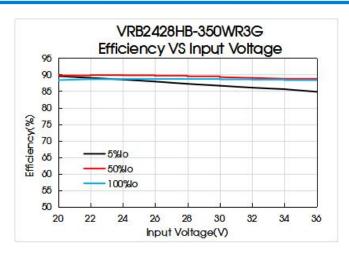


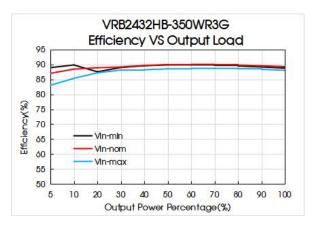


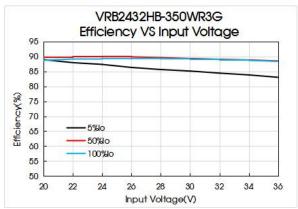


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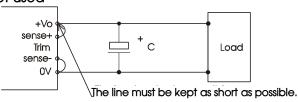






Remote Sense Application

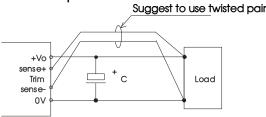
1. Remote Sense Connection if not used



Note:

- (1) If the sense function is not used for remote regulation the user must connect the +Sense to + Vo and -Sense to 0V at the DC-DC converter pins and will compensate for voltage drop across pins only.
- (2) The connections between Sense lines and their respective power lines must be kept as short as possible, otherwise they may be picking up noise, interference and/or causing unstable operation of the power module.

2. Remote Sense Connection used for Compensation



Note:

- (1) Using remote sense with long wires may cause unstable output, please contact technical support if long wires must be used.
- (2) PCB-tracks or cables/wires for Remote Sense must be kept as short as possible. Twisted pair or shielded wairs are suggested for remote compensation and must be kept as short as possible.
- (3) We recommend using adequate cross section for PCB-track layout and/or cables to connect the power supply module to the load in order to keep the voltage drop below 0.3V and to make sure the power supply's output voltage remains within the specified range.
- (4) Note that large wire impedance may cause oscillation of the output voltage and/or increased ripple. Consult technical support or factory for further advice of sense operation.

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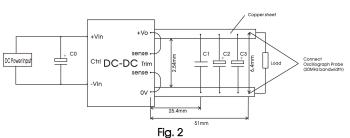


Design Reference

1. Typical application

All the DC-DC converters of this series are tested before delivery using the recommended circuit shown in Fig. 2.

Input and/or output ripple can be further reduced by appropriately increasing the input & output capacitor values Cin and Cout and/or by selecting capacitors with a low ESR (equivalent series resistance). Also make sure that the capacitance is not exceeding the specified max. capacitive load value of the product.



Capacitor values Output voltage (VDC)	CO	C1	C2	СЗ
12		1µF/25V	10µF/25V	330µF/25V
24	100µF/	1µF/50V	10µF/50V	330µF/50V
28	100V	1µF/50V	10µF/50V	330µF/50V
32		1µF/50V	10µF/50V	330µF/50V

2. EMC compliance circuit

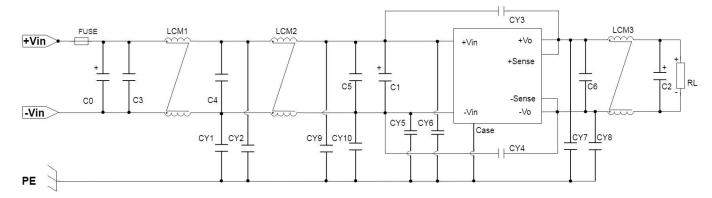
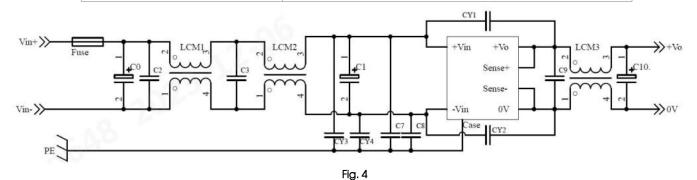


Fig. 3
Parameter description:

Components	Value			
FUSE	Choose according to actual input current			
C0	1000µF/100V			
C1, C2	330µF/100V			
C3, C4, C5, C6	2.2µF/250V			
CY1、CY2	10nF/300VAC			
CY3, CY4, CY7, CY8, CY9, CY10	4.7nF/400VAC			
CY5, CY6	2.2nF/400VAC			
LCM1	130µH/25A, recommend using part No FL2D-B5-131 (MORNSUN)			
LCM2	1mH/40A, recommend using part No FL2D-D0-102 (MORNSUN)			
LCM3	40µH/40A, recommend using part No FL2D-D0-040 (MORNSUN)			

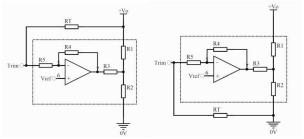


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Parameter description:

Components	Value
FUSE	Choose according to actual input current
C0	1000µF/100V
C1	470µF/100V
C2, C3, C9	2.2µF/250V
C7、C8	0.1uF/2000V
C10	220uF/63V
CY1、CY2、CY3、CY4	2.2nF/400VAC
LCM1	100µH/25A
LCM2	1mH/25A
LCM3	4µH/20A

3. Trim Function for Output Voltage Adjustment (open if unused)



TRIM resistor connection (dashed line shows internal resistor network)

Trim resistor calculation:

Up:
$$RT = \frac{(\Delta\% + 100)R_1R_4}{\Delta\% R_3} - \frac{100V_{ref}R_1R_4}{\Delta\% V_{out}R_3} - R_5$$

Down:
$$RT = \frac{100V_{ref}R_1R_4}{\Delta\%V_{out}R_3} - R_5$$

Table 1

IGDIC 1					
Vout (VDC)	R1 (KΩ)	R3 (KΩ)	R4 (K Ω)	R5 (K Ω)	Vref (V)
12	10.91	5	10	4.5	2.5
24	24.87	12	10	4.5	2.5
28	29.12	10	10	4.5	2.5
32	34.02	12	10	4.5	2.5

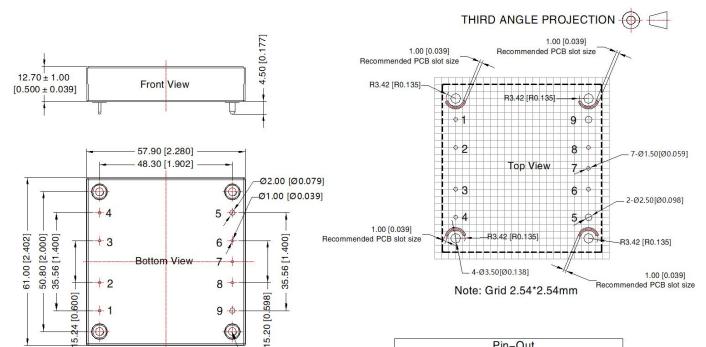
Note:

Value for R1 \times R3 \times R4 \times R5 \times Vref refer to the above table 1. R₁: Resistance of Trim. \triangle % is designed percentage of trim up or trim down.

- 4. The products do not support parallel connection of their output
- 5. For additional information please refer to DC-DC converter application notes on www.mornsun-power.com



Dimensions and Recommended Layout



Mounting hole 4-M3

Note:

Unit: mm[inch]

Pin1,2,3,4,6,7,8's diameter: 1.00[0.039]

Pin5,9's diameter: 2.00[0.079]

Pin diameter tolerances: $\pm 0.10[\pm 0.004]$ General tolerances: $\pm 0.50[\pm 0.020]$ Mounting hole screwing torque: Max 0.4 N.m

	P	in-Out	
Pin	Mark	Pin	Mark
1	+Vin	6	Sense-
2	Ctrl	7	Trim
3	NC	8	Sense+
4	–Vin	9	+Vo
E	OV		

Note:

- For additional information on Product Packaging please refer to <u>www.mornsun-power.com</u>. The Packaging bag number of Horizontal packaging: 58200069;
- 2. Recommend to use module with more than 5% load, if not, the ripple of the product may exceeds the specification, but does not affect the reliability of the product;
- 3. The maximum capacitive load offered were tested at input voltage range and full load;
- 4. Unless otherwise specified, parameters in this datasheet were measured under the conditions of Ta=25°C, humidity<75%RH with nominal input voltage and rated output load;
- 5. All index testing methods in this datasheet are based on company corporate standards;
- 6. We can provide customized and matched filter modules. For details, please contact our technical staff;
- 7. Products are related to laws and regulations: see "Features" and "EMC";
- 8. Our products shall be classified according to ISO14001 and related environmental laws and regulations, and shall be handled by qualified units.

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