DC/DC Converter
VCF48_EBO-100W(F)R3-N series

MORNSUN®

100W isolated DC-DC converter
Wide input and regulated single output

FEATURES

- Wide input voltage range: 36-75 VDC
- High efficiency up to 93.5%
- I/O isolation test voltage 2250 VDC
- Operating ambient temperature range: -40℃ to +100℃
- Input under-voltage protection, output short circuit, over-current, over–voltage protection, over-temperature protection
- Industry standard package: 1/8 brick
- Meet EN62368 standards

CE EN62368-1   UKCA BS EN62368-1   Patent Protection RoHS   3 years Warranty

VCF48_EBO-100W(F)R3-N series is a high-performance product specifically designed for a variety of communication power supply field. The DC-DC converters feature 100W output power with an wide 2:1 input voltage and feature efficiencies of up to 93.5%, input to output isolation is tested with 2250VDC and the converters safety operate ambient temperature of -40℃ to +100℃, input under-voltage protection, output over-voltage, over-current, short-circuit protection, over-temperature protection. Meets EN62368 standards. They are ideally and widely used in applications such as industrial control, electric power, instruments and communications.

Selection Guide

Certification	Part No.[①]	Ctrl Logic[②]	Input Voltage (VDC)		Output		Full Load Efficiency[④](%) Min./Typ.	Max. Capacitive Load(μF)
			Nominal (Range)	Max.[③]	Voltage (VDC)	Current (A) Max./Min.		
EN/BS EN	VCF4803EBO-100W(F)R3-N	N	48 (36-75)	75	3.3	25.0/0	88/90	10000
	VCF4805EBO-100W(F)R3-N				05	20.0/0	90.5/92.5	8000
	VCF4812EBO-100W(F)R3-N				12	8.3/0	91.5/93.5	3500
	VCF4824EBO-100W(F)R3-N				24	4.17/0	90.5/92.5	1680
	VCF4828EBO-100W(F)R3-N				28	3.57/0	89/91	1500
	VCF4848EBO-100W(F)R3-N				48	2.08/0	90/91.5	680

Notes:
①Use "F" suffix for heat sink mounting. We recommend to choose modules with a heat sink for enhanced heat dissipation and applications with extreme temperature requirements;
②"N" means negative logic;
③Exceeding the maximum input voltage may cause permanent damage;
④Efficiency is measured at nominal input voltage and rated output load.

Input Specifications

Item	Operating Conditions		Min.	Typ.	Max.	Unit
Input Current (full load / no-load)	Nominal input voltage	3.3V	--	1910/20	1953/30	mA
		05/24V	--	2252/20	2302/30	
		12V	--	2219/20	2267/30	
		28V	--	2288/30	2339/50	
		48V	--	2273/20	2311/30	
Reflected Ripple Current	Nominal input voltage		--	30	--	
Surge Voltage	Continuous		0	--	80	VDC
	Transient(100ms max.)		-0.7	--	100	
Start-up Voltage			--	--	36	
Input Under-voltage Protection			26	29	--	
Start-up Time	Nominal input voltage & constant resistance load		--	--	100	ms
Input Filter		Pi filter				
Hot Plug		Unavailable				

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Input Reverse Polarity Protection		Unavailable			
Ctrl ①	Module turn-on	Ctrl pin pulled low to -Vin (0-1.2VDC)			
	Module turn-off	Ctrl pin open or pulled high (TTL 3.5-12VDC)			
	Input current when switched off	--	3	10	mA
Ctrl Start-up Delay Time		--	30	50	ms

Note: ①The Ctrl pin voltage is referenced to input -Vin.

Output Specifications

Item	Operating Conditions		Min.	Typ.	Max.	Unit
Voltage Accuracy	0%-100% load		--	±1	±3	%
Linear Regulation	Input voltage variation from low to high at full load		--	±0.2	±0.5	%
Load Regulation	10%-100% load		--	±0.5	±0.75	%
Transient Recovery Time	25% load step change, nominal input voltage, di/dt=2.5A/μs	28/48V	--	200	400	μs
		other	--	200	500	
Transient Response Deviation	25% load step change, di/dt=2.5A/μs	3.3V	--	±8	±12	%
		05V	--	±6	±10	
		other	--	±3	±5	
Temperature Coefficient	Full load		--	--	±0.03	%/℃
Ripple & Noise①	20MHz bandwidth, nominal input voltage, 10%-100% load	3.3V	--	100	150	mVp-p
		05V, 12V	--	120	150	
		24V	--	125	--	
		28V	--	250	--	
		48V	--	150	250	
Trim			90	--	110	%
Sense			--	--	105	
Over-temperature Protection②	Product surface max. temperature		--	135	--	℃
Over-voltage Protection	Input voltage range		110	125	160	%Vo
Over-current Protection			110	140	190	%Io
Short-circuit Protection	Continuous, self-recovery, time≤3 seconds					

Note:
①The "parallel cable" method is used for Ripple and Noise test, please refer to DC-DC Converter Application Notes for specific information. Ripple & Noise at <10% load is 5%Vo max for other output; ripple & noise at <10% load is 5%Vo max for 3.3V output;
②The temperature of over-temperature protection of products with heat sink is subject to the internal device temperature.

General Specifications

Item	Operating Conditions	Min.	Typ.	Max.	Unit
Isolation	Input-output Electric Strength Test for 1 minute with a leakage current of 1mA max.	2250	--	--	VDC
Insulation Resistance	Input-output resistance at 500VDC	1000	--	--	MΩ
Isolation Capacitance	Input-output capacitance at 100KHz/0.1V	--	1000	--	pF
Insulation type	Input-output	Basic insulation			
Operating Temperature	See Fig. 1	-40	--	+100	℃
Storage Temperature		-55	--	+125	
Storage Humidity	Non-condensing	5	--	95	%RH
Pin Soldering Resistance Temperature	Wave soldering,10 seconds	--	--	+260	℃
	Soldering spot is 1.5mm away from case for 10 seconds	--	--	+300	
Shock and Vibration Test	10-55Hz, 10G, 30Min. along X, Y and Z				
Switching Frequency①	PWM mode	--	300	--	kHz
Altitude		Altitude：≤4000m, Atmospheric pressure: 60～110KPa			
MTBF	Telcordia SR-332@25℃	2000	--	--	k hours

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Note: ①Switching frequency is measured at full load. The module reduces the switching frequency for light load (below 50%) efficiency improvement.
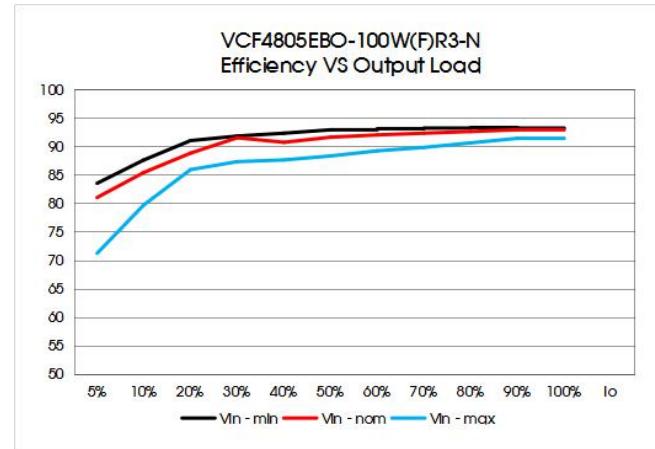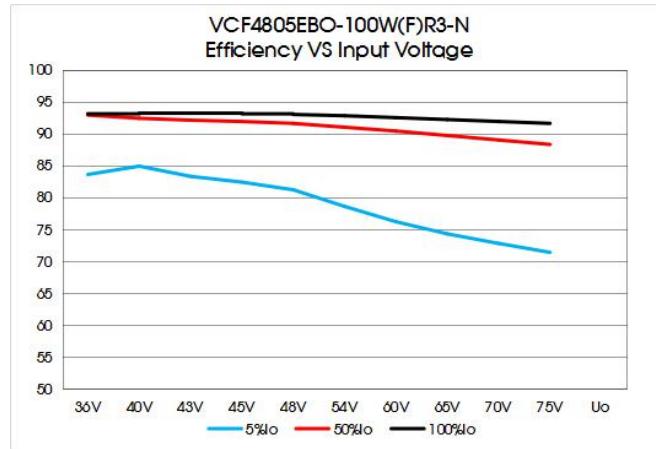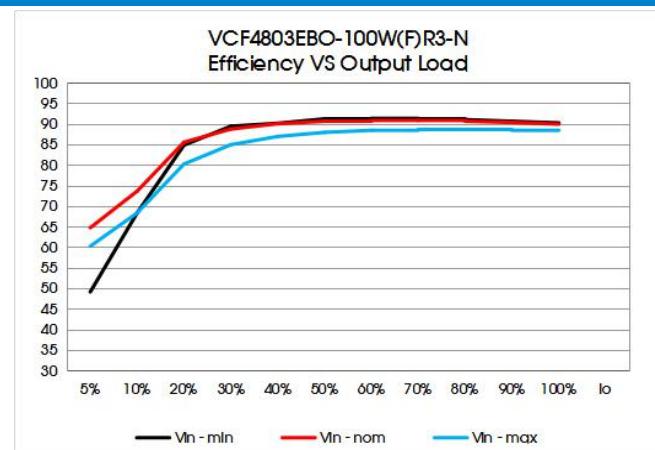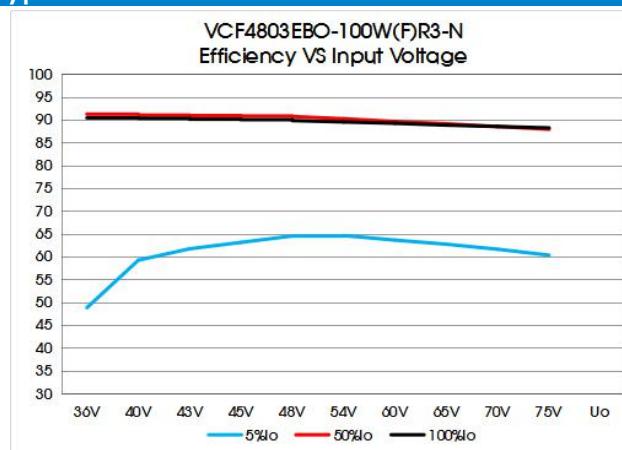
Mechanical Specifications
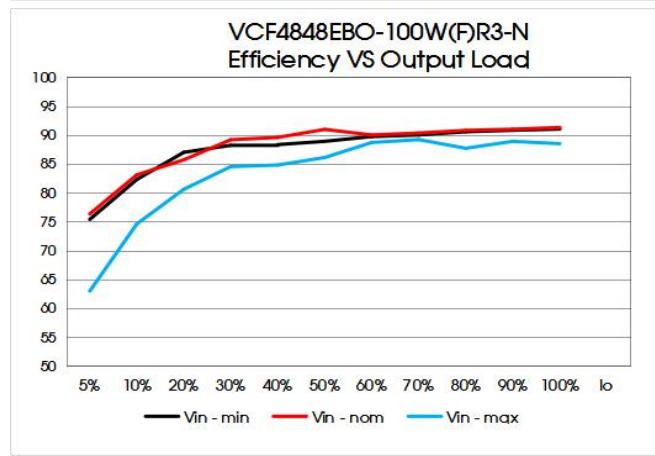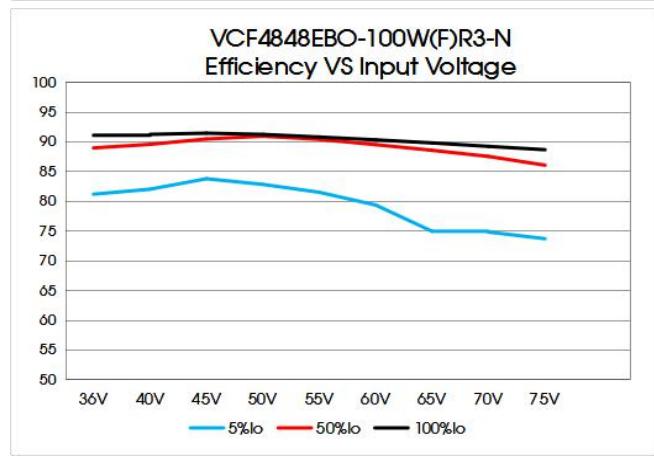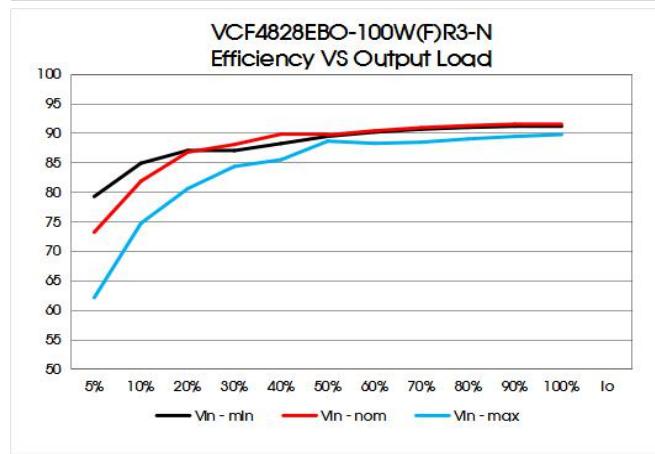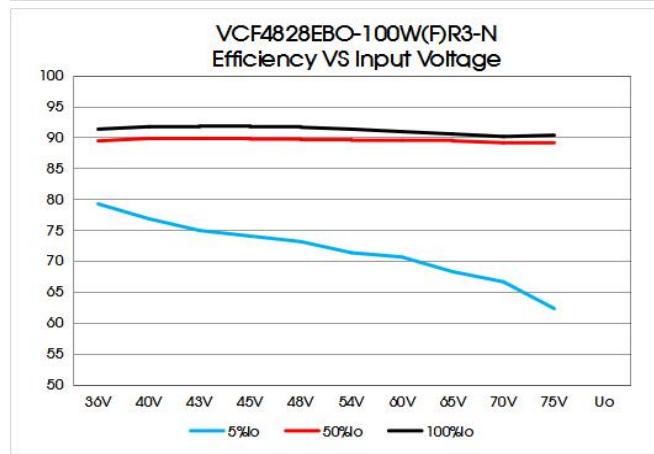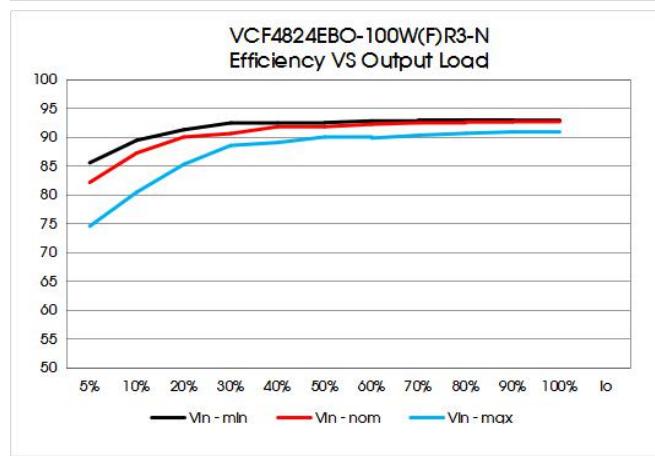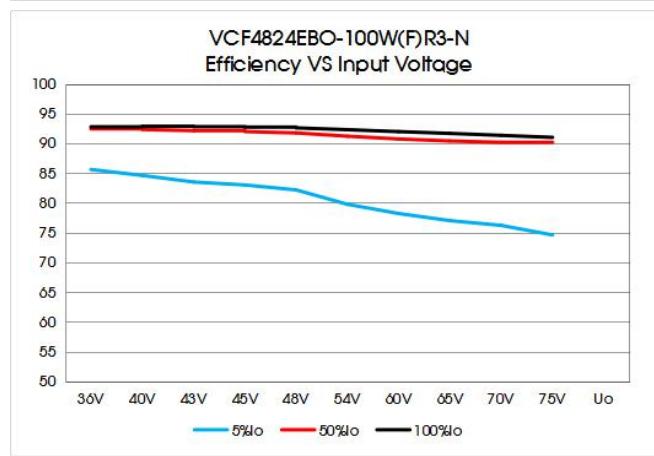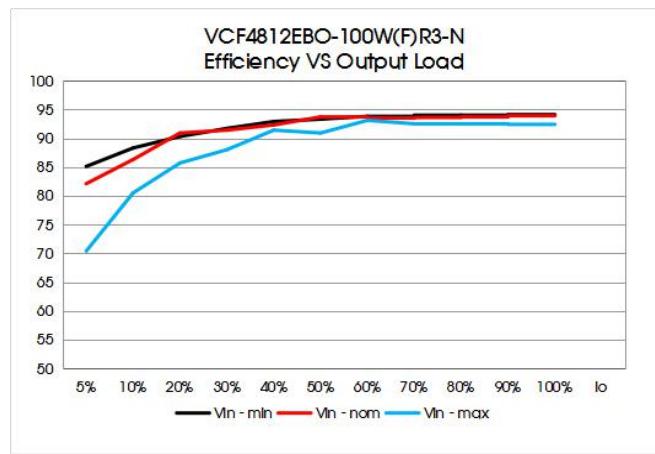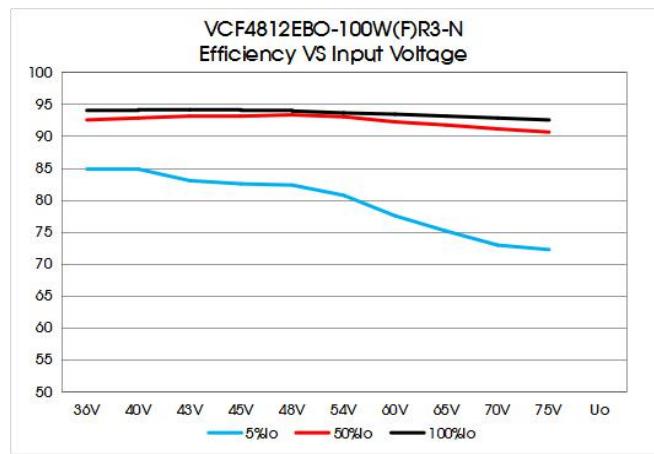
Dimensions	VCF4803/05/12/24/28EBO-100WR3-N	58.42 x 22.86 x 9.69 mm
	VCF4848EBO-100WR3-N	58.42 x 22.86 x 9.86mm
	VCF48_EBO-100WFR3-N	58.42 x 22.86 x 12.7 mm
Weight	VCF48_EBO-100WR3-N	27.0g（Typ.）
	VCF48_EBO-100WFR3-N	35.9g（Typ.）
Cooling Method	Natural convection or forced air convection	
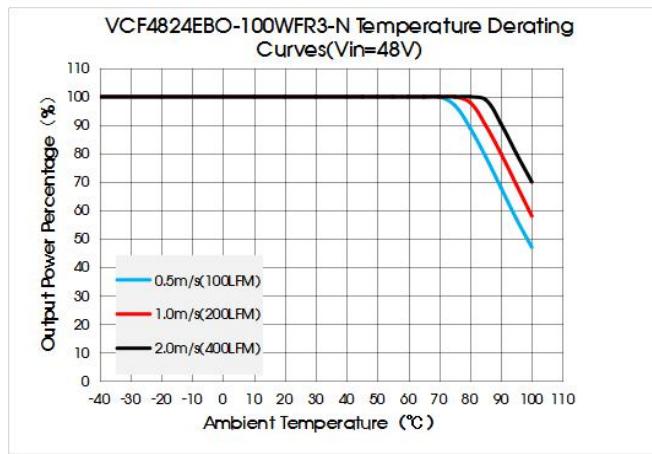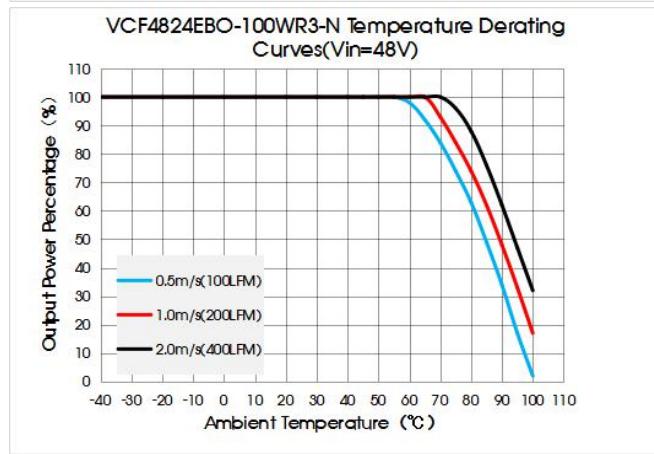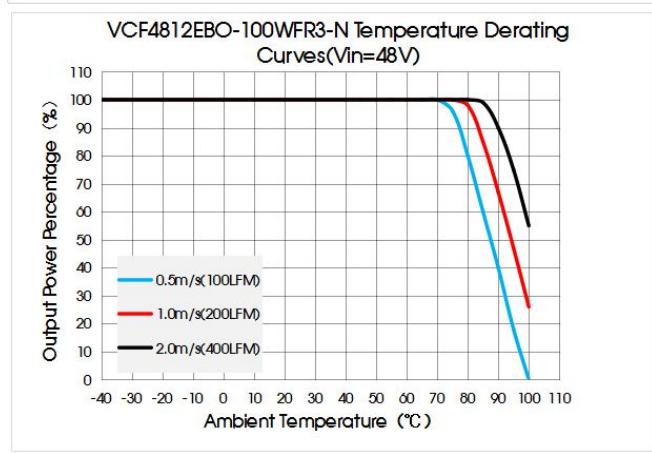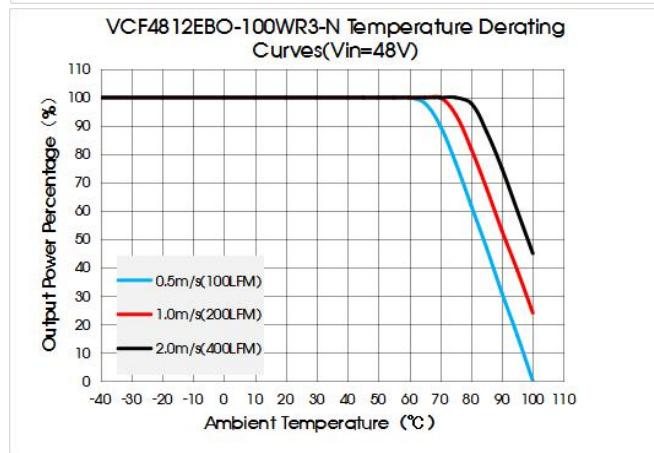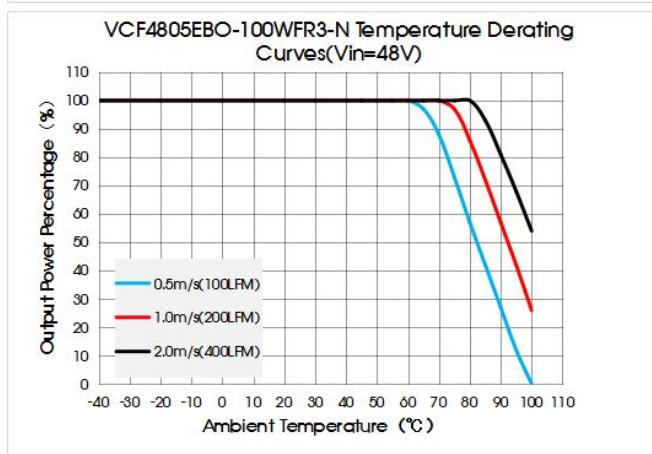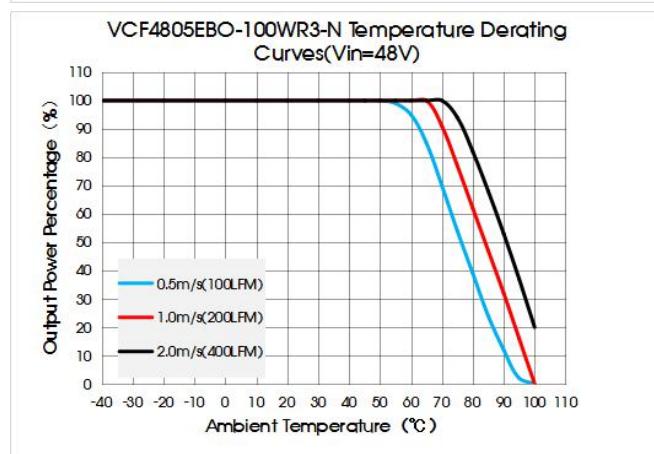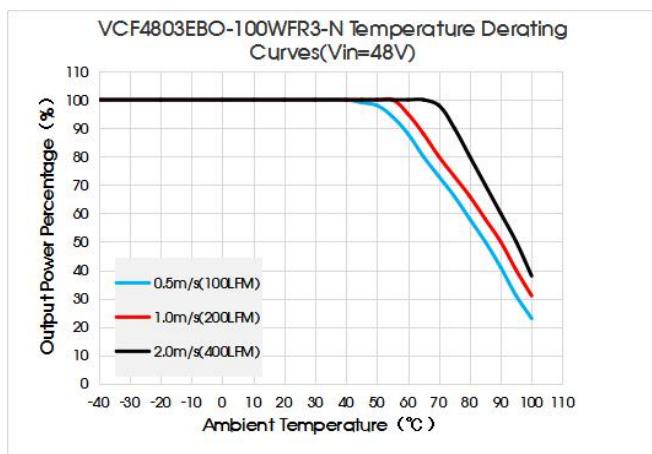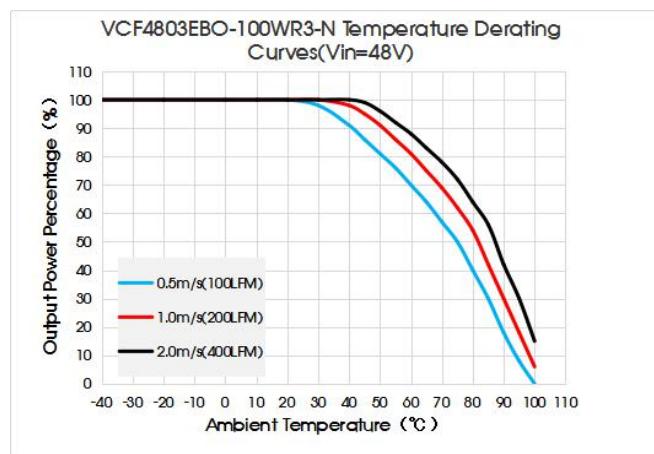
Electromagnetic Compatibility (EMC)

|			
Emissions	CE	CISPR32/EN55032　　CLASS A (see Fig. 6-1 for recommended circuit) /CLASS B　（see Fig. 6-2 for recommended circuit)	
	RE	CISPR32/EN55032　　CLASS A (see Fig. 6-1 for recommended circuit) /CLASS B　（see Fig. 6-2 for recommended circuit)	
Immunity	ESD	IEC/EN61000-4-2　　Contact ±6KV	perf. Criteria B
	RS	IEC/EN61000-4-3　　10V/m (see Fig. 6-1 and Fig. 6-2 for recommended circuit)	perf. Criteria A
	EFT	IEC/EN61000-4-4　　±2KV (see Fig. 6-1 and Fig. 6-2 for recommended circuit)	perf. Criteria B
	Surge	IEC/EN61000-4-5　　line to line ±2KV (see Fig. 6-1 and Fig. 6-2 for recommended circuit)	perf. Criteria B
	CS	IEC/EN61000-4-6　　3 Vr.m.s (see Fig. 6-1 and Fig. 6-2 for recommended circuit)	perf. Criteria A

Typical Characteristic Curve

VCF4803EBO-100W(F)R3-N Efficiency VS Input Voltage

VCF4803EBO-100W(F)R3-N Efficiency VS Output Load

VCF4805EBO-100W(F)R3-N Efficiency VS Input Voltage

VCF4805EBO-100W(F)R3-N Efficiency VS Output Load

VCF4812EBO-100W(F)R3-N
Efficiency VS Input Voltage

VCF4812EBO-100W(F)R3-N
Efficiency VS Output Load

VCF4824EBO-100W(F)R3-N
Efficiency VS Input Voltage

VCF4824EBO-100W(F)R3-N
Efficiency VS Output Load


VCF4828EBO-100W(F)R3-N
Efficiency VS Input Voltage


VCF4828EBO-100W(F)R3-N
Efficiency VS Output Load

VCF4848EBO-100W(F)R3-N
Efficiency VS Input Voltage

VCF4848EBO-100W(F)R3-N
Efficiency VS Output Load

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VCF4803EBO-100WR3-N Temperature Derating Curves(Vin=48V)

VCF4803EBO-100WFR3-N Temperature Derating Curves(Vin=48V)

VCF4805EBO-100WR3-N Temperature Derating Curves(Vin=48V)

VCF4805EBO-100WFR3-N Temperature Derating Curves(Vin=48V)

VCF4812EBO-100WR3-N Temperature Derating Curves(Vin=48V)

VCF4812EBO-100WFR3-N Temperature Derating Curves(Vin=48V)

VCF4824EBO-100WR3-N Temperature Derating Curves(Vin=48V)

VCF4824EBO-100WFR3-N Temperature Derating Curves(Vin=48V)

Fig. 1

Remote Sense Application

1. Remote Sense Connection if not used
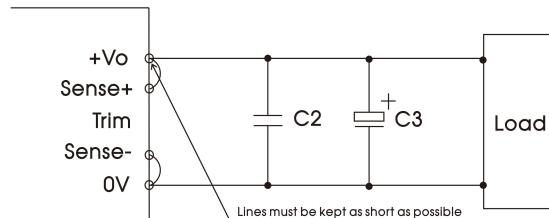
Fig. 2

Notes：

(1) If the sense function is not used for remote regulation the user must connect the +Sense to +Vo and -Sense to 0V at the DC-DC converter pins and will compensate for voltage drop across pins only.

(2) The connections between sense lines and their respective power lines must be kept as short as possible, otherwise they may be picking up noise, interference and/or causing unstable operation of the power module.

2. Remote Sense Connection used for Compensation
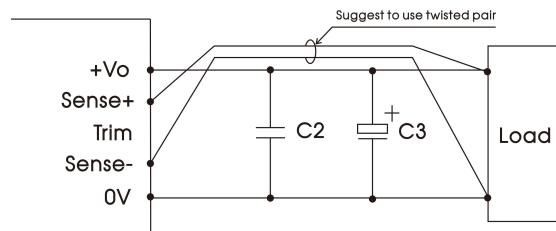
Fig. 3
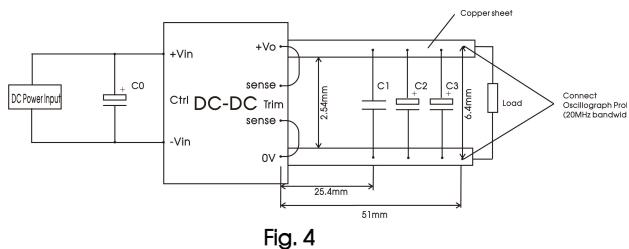
Notes:

(1) Using remote sense with long wires may cause unstable output, please contact technical support if long wires must be used.

(2) PCB-tracks or cables/wires for Remote Sense must be kept as short as possible. Twisted pair or shielded wires are suggested for remote compensation and must be kept as short as possible.

(3) We recommend using adequate cross section for PCB-track layout and/or cables to connect the power supply module to the load in order to keep the voltage drop below 0.3V and to make sure the power supply's output voltage remains within the specified range.

(4) Note that large wire impedance may cause oscillation of the output voltage and/or increased ripple. Consult technical support or factory for further advice of sense operation.

Design Reference

1. Ripple & Noise

All the DC-DC converters of this series are tested before delivery using the recommended circuit shown in Fig. 4.

Fig. 4
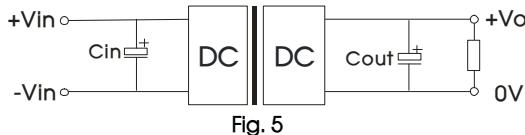
Capacitors Value / Output Voltage	C0	C1	C2	C3
3.3/05/12VDC	100µF/100V	1µF/50V	10µF/50V	330µF/63V
24/28VDC				470µF/100V
48VDC				330µF/100V

2. Typical application

All DC-DC converters of this series are tested before delivery using the recommended circuit shown in Fig. 5.

We recommended using Mornsun's EMC circuit, otherwise please ensure that at least a 100µF electrolytic capacitors is connected at the input in order to ensure adequate voltage surge suppression and protection.
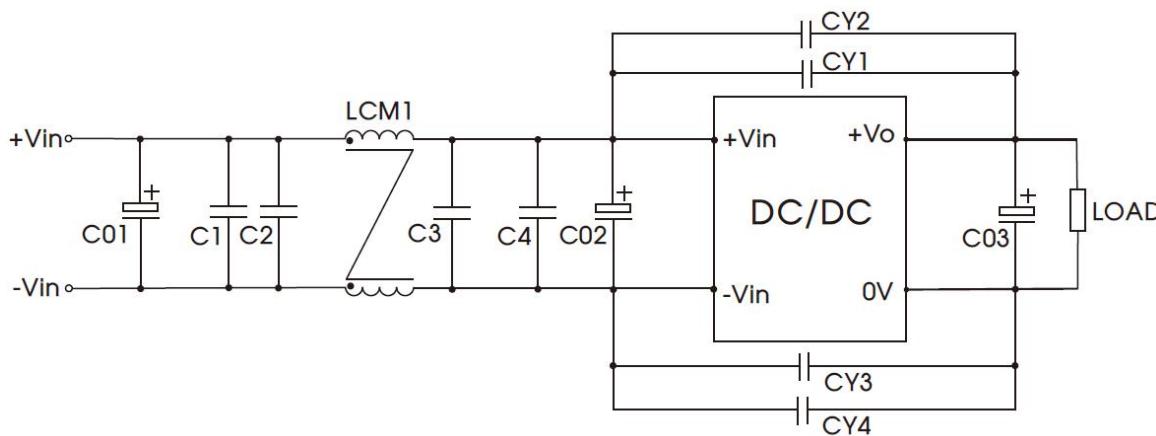
Input and/or output ripple can be further reduced by appropriately increasing the input & output capacitor values Cin and Cout and/or by selecting capacitors with a low ESR (equivalent series resistance). Also make sure that the capacitance is not exceeding the specified max. capacitive load value of the product.

Fig. 5
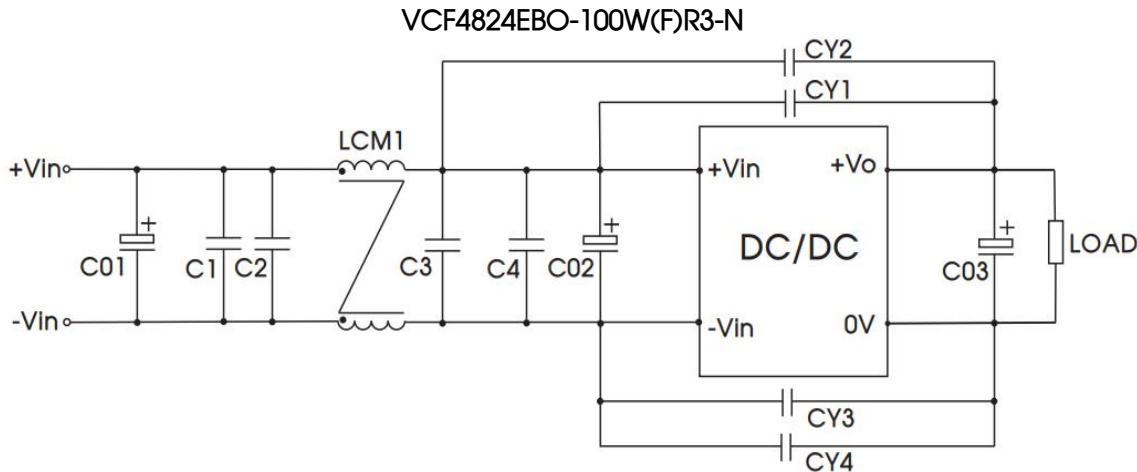
Vout (VDC)	Cin	Cout
3.3/05/12	100uF/100V	330µF/63V
24/28		470µF/100V
48		330µF/100V

3. EMC compliance recommended circuit

VCF4803/05/12EBO-100W(F)R3-N

C01	470uF/100V (electrolytic capacitor)
C02	100uF/100V (electrolytic capacitor)
C03	330uF/63V (electrolytic capacitor)
C1, C2, C3, C4	4.7uF/100V
CY1, CY2, CY3, CY4	2.2nF/2KV
LCM1	2.0mH, recommended to use MORNSUN P/N: FL2D-A2-202

VCF4824EBO-100W(F)R3-N

C01	470uF/100V (electrolytic capacitor)
C02	100uF/100V (electrolytic capacitor)
C03	330uF/63V (electrolytic capacitor)
C1, C2, C3, C4	4.7uF/100V
CY1, CY2, CY3, CY4	2.2nF/2KV
LCM1	2.0mH, recommended to use MORNSUN P/N: FL2D-A2-202

VCF4828/48EBO-100W(F)R3-N

MOV1	20101 Voltage sensitive resistor
C1, C6	470uF/100V(electrolytic capacitor)
C2, C3, C10	150uF/100V(electrolytic capacitor)
C4, C5, C7, C8, C9, C11	4.7uF/100V*4 Ceramic capacitor

CY3, CY6, CY8, CY10, CY12	1nF/400VAC Safety Y capacitance
CY2, CY5, CY9, CY11, CY13	2.2nF/400VAC Safety Y capacitance
CY1, CY4	4.7nF/400VAC*2 Safety Y capacitance
CY7	4.7nF/400VAC Safety Y capacitance
LCM1	7.0mH, recommended to use MORNSUN P/N: FL2D-60-702
LCM2	200uH, recommended to use MORNSUN P/N: FL2D-B0-201
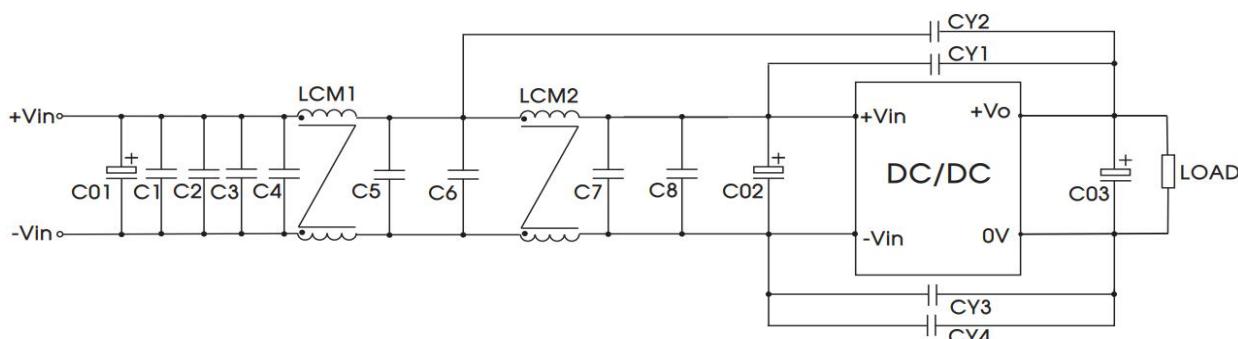
Fig. 6-1

VCF4803/05/12EBO-100W(F)R3-N
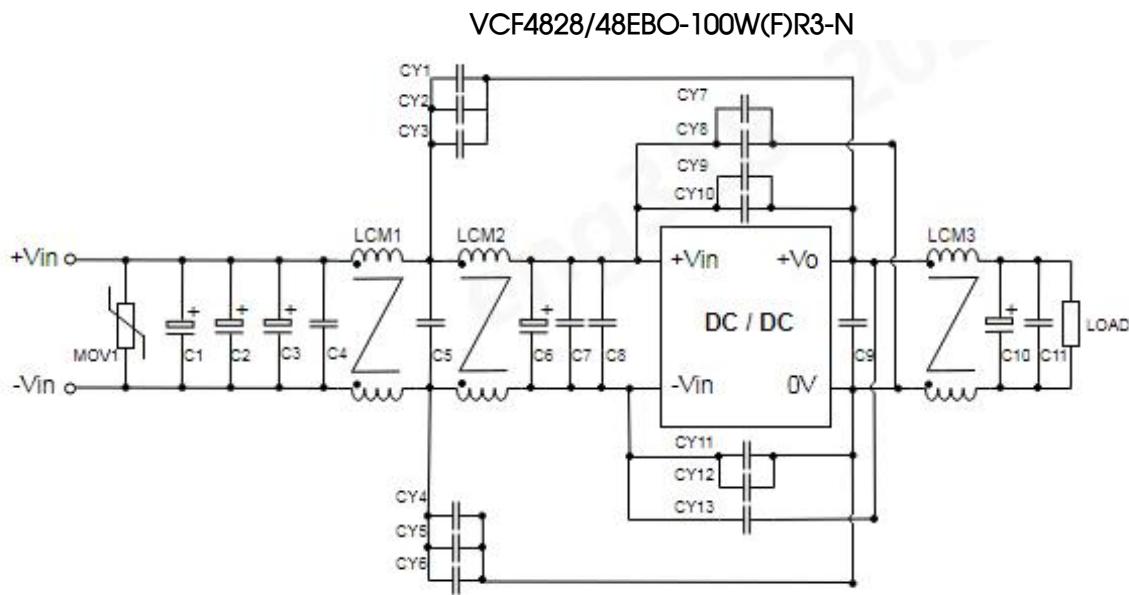
C01	470uF/100V (electrolytic capacitor)
C02	100uF/100V (electrolytic capacitor)
C03	330uF/63V (electrolytic capacitor)
C1, C2, C3, C4, C5, C6	4.7uF/100V
CY1, CY2, CY3, CY4	4.7nF/1.5KV
LCM1, LCM2	2.0mH, recommended to use MORNSUN P/N: FL2D-A2-202

VCF4824EBO-100W(F)R3-N
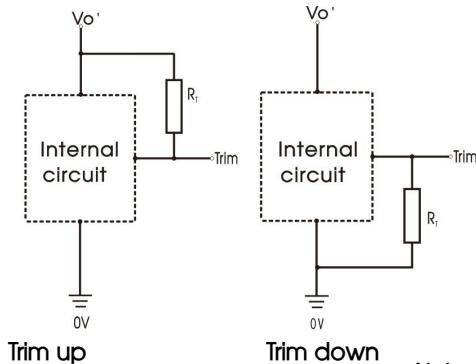
C01	470uF/100V (electrolytic capacitor)
C02	100uF/100V (electrolytic capacitor)
C03	330uF/63V (electrolytic capacitor)
C1, C2, C3, C4, C5, C6, C7, C8	4.7uF/100V
CY1, CY2, CY3, CY4	4.7nF/1.5KV
LCM1, LCM2	2.0mH, recommended to use MORNSUN P/N: FL2D-A2-202

VCF4828/48EBO-100W(F)R3-N

MOV1	20101 Voltage sensitive resistor
C1, C6	470uF/100V(electrolytic capacitor)
C2, C3, C10	150uF/100V(electrolytic capacitor)
C4, C5, C7, C8, C9, C11	4.7uF/100V*4 Ceramic capacitor
CY3, CY6, CY8, CY10, CY12	1nF/400VAC Safety Y capacitance
CY2, CY5, CY9, CY11, CY13	2.2nF/400VAC Safety Y capacitance
CY1, CY4	4.7nF/400VAC*2 Safety Y capacitance
CY7	4.7nF/400VAC Safety Y capacitance
LCM1	7.0mH, recommended to use MORNSUN P/N: FL2D-60-702
LCM2	12mH, recommended to use MORNSUN P/N: FL2D-40-123
LCM3	200uH, recommended to use MORNSUN P/N: FL2D-B0-201

Fig. 6-2

4. Trim function for output voltage adjustment (open if unused)

TRIM resistor connection (dashed line shows internal resistor network)

Note:

RT = Trim Resistor value

Calculating Trim resistor values:
Trim up

$$\Delta\% = \left| \frac{V_{nom} - V_{out}}{V_{nom}} \right| \times 100$$

V_{nom} = nominal output voltage

V_{out} = desired output voltage

$$R_T = \left(\frac{5.11 V_{nom}(100 + \Delta\%)}{1.225\Delta\%} - \frac{511}{\Delta\%} - 10.22 \right)(k\Omega)$$

Trim down

$$R_T = \left(\frac{511}{\Delta\%} \right) - 10.22 (k\Omega)$$

When the output voltage is 12V, the up-regulated voltage is +10%, that is, the output voltage set to 13.2V:

$$\Delta\% = \left| \frac{12 - 13.2}{12} \right| *100 = 10 \qquad R_T = \frac{5.11*12*(100+10)}{1.225*10} - \frac{511}{10} - 10.22 = 489 K\Omega$$

When the output voltage is 12V, the down-regulated voltage is -10%, that is, the output voltage set to 10.8V:

$$\Delta\% = \left| \frac{12 - 10.8}{12} \right| *100 = 10 \qquad R_T = \frac{511}{10} - 10.22 = 40.88 K\Omega$$

5. Recommended solution for thermal testing

During the application process, the thermal design of the product can be evaluated in combination with the temperature derating curve of the product, or it can be determined by testing the temperature at the hot test point in Fig. 7 (Product with heat sink, test at the same point). It is an safe operating area for VCF4805/24/28EBO-100W(F)R3-N if the temperature lower than 127℃ at point A. It is an safe operating area for VCF4812EBO-100(F)WR3-N if the temperature lower than 125℃ at point B. It is an safe operating area for VCF4803EBO-100(F)WR3-N if the temperature lower than 130℃ at point C. It is an safe operating area for VCF4848EBO-100W(F)R3-N if the temperature lower than 135℃ at point D.
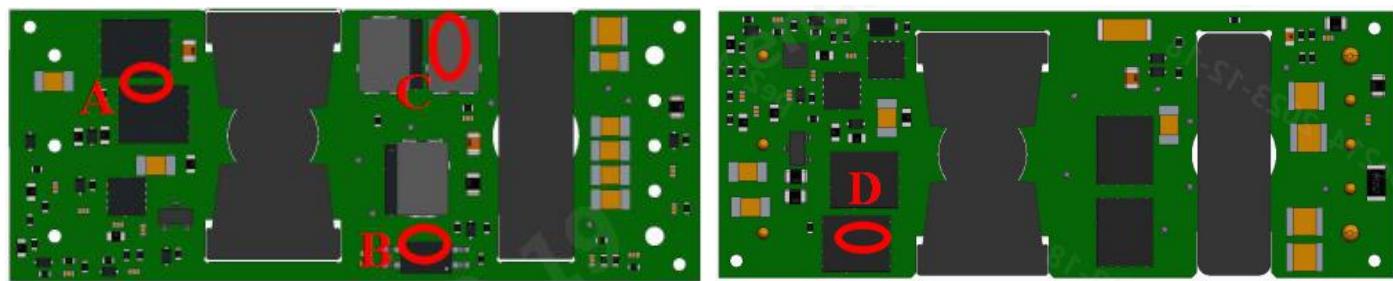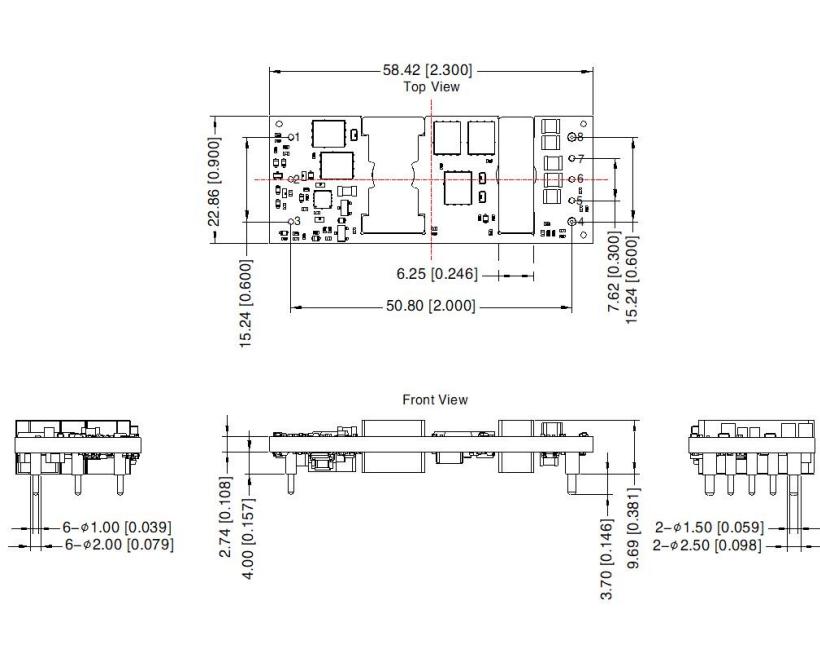
Fig. 7

6. The products do not support parallel connection of their output
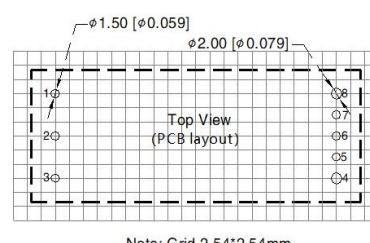
7. For additional information please refer to DC-DC converter application notes on
   www.mornsun-power.com.

VCF4803EBO-100WR3-N Dimensions and Recommended Layout
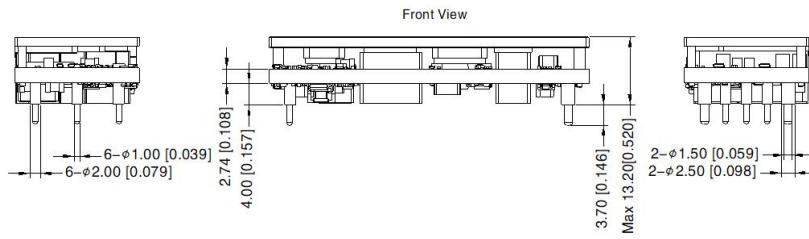
THIRD ANGLE PROJECTION

58.42 [2.300]
Top View

22.86 [0.900]

6.25 [0.246]

50.80 [2.000]

7.62 [0.300]
15.24 [0.600]

15.24 [0.600]

φ1.50 [φ0.059]
φ2.00 [φ0.079]

Top View
(PCB layout)

Note: Grid 2.54*2.54mm

Front View

6-φ1.00 [0.039]
6-φ2.00 [0.079]

2.74 [0.108]
4.00 [0.157]

3.70 [0.146]
9.69 [0.381]

2-φ1.50 [0.059]
2-φ2.50 [0.098]
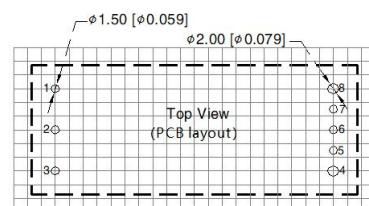
Pin-Out	
Pin	Function
1	+Vin
2	Ctrl
3	-Vin
4	0V
5	-Sense
6	Trim
7	+Sense
8	+Vo

Note:
Unit: mm[inch]
Pin section tolerances: ± 0.10[± 0.004]
General tolerances: ± 0.50[± 0.020]
PIN1/2/3/5/6/7: φ 1.0mm; PIN4/8: φ 1.5mm
The layout of the device is for reference only, please
refer to the actual product

VCF4803EBO-100WFR3-N Dimensions and Recommended Layout

THIRD ANGLE PROJECTION

Front View

6-φ1.00 [0.039]
6-φ2.00 [0.079]

2.74 [0.108]
4.00 [0.157]

3.70 [0.146]
Max 13.20[0.520]

2-φ1.50 [0.059]
2-φ2.50 [0.098]

φ1.50 [φ0.059]
φ2.00 [φ0.079]

Top View
(PCB layout)

Note: Grid 2.54*2.54mm

58.42 [2.300]
Bottom View

22.86 [0.900]

50.80 [2.000]

7.62 [0.300]
15.24 [0.600]

15.24 [0.600]

Pin-Out	
Pin	Function
1	+Vin
2	Ctrl
3	-Vin
4	0V
5	-Sense
6	Trim
7	+Sense
8	+Vo

Note:
Unit: mm[inch]
Pin section tolerances: ± 0.10[± 0.004]
General tolerances: ± 0.50[± 0.020]
PIN1/2/3/5/6/7: φ 1.0mm; PIN4/8: φ 1.5mm
The layout of the device is for reference only, please
refer to the actual product

VCF4805/12/24/28EBO-100WR3-N Dimensions and Recommended Layout

THIRD ANGLE PROJECTION

58.42 [2.300]
Top View

22.86 [0.900]

15.24 [0.600]

6.25 [0.246]

50.80 [2.000]

7.62 [0.300]
15.24 [0.600]

φ1.50 [φ0.059]
φ2.00 [φ0.079]

Top View
(PCB layout)

Note: Grid 2.54*2.54mm

Front View

6-φ1.00 [0.039]
6-φ2.00 [0.079]

2.74 [0.108]
4.00 [0.157]

3.70 [0.146]
9.69 [0.381]

2-φ1.50 [0.059]
2-φ2.50 [0.098]

Pin-Out	
Pin	Function
1	+Vin
2	Ctrl
3	−Vin
4	0V
5	−Sense
6	Trim
7	+Sense
8	+Vo

Note:
Unit: mm[inch]
Pin section tolerances: ± 0.10[± 0.004]
General tolerances: ± 0.50[± 0.020]
PIN1/2/3/5/6/7: φ 1.0mm; PIN4/8: φ 1.5mm
The layout of the device is for reference only, please refer to the actual product

VCF4805/12/24/28EBO-100WFR3-N Dimensions and Recommended Layout
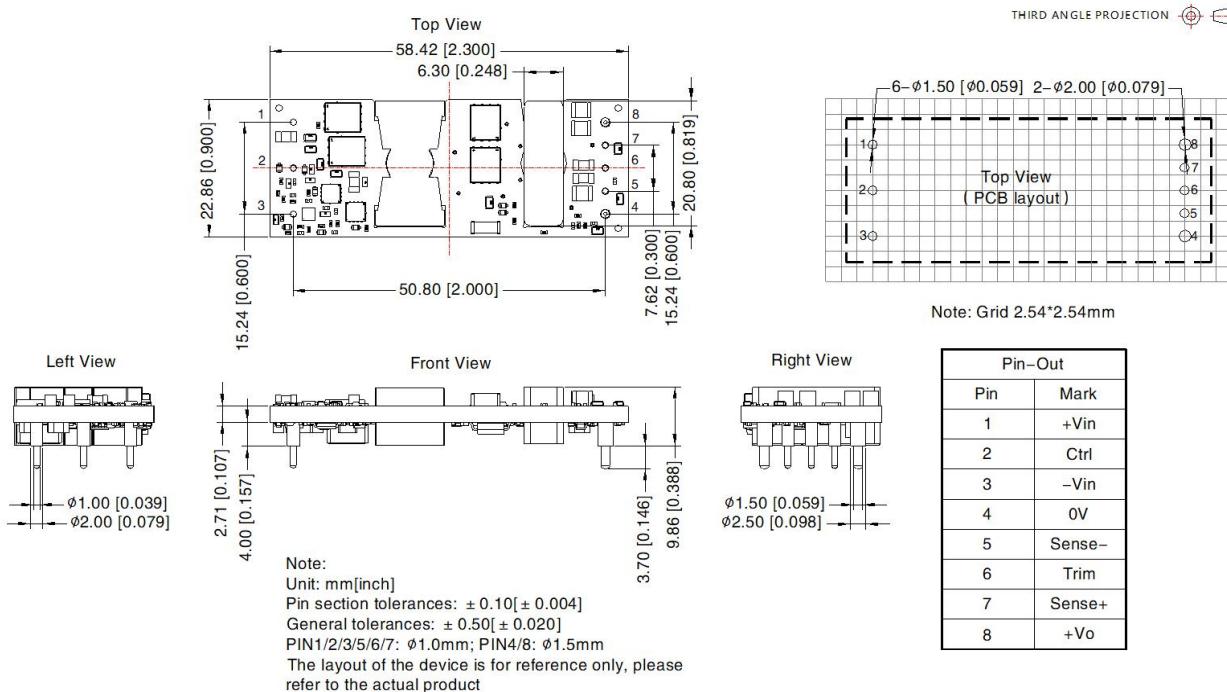
THIRD ANGLE PROJECTION

Front View

6-φ1.00 [0.039]
6-φ2.00 [0.079]

2.74 [0.108]
4.00 [0.157]

3.70 [0.146]
Max 13.20[0.520]

2-φ1.50 [0.059]
2-φ2.50 [0.098]

φ1.50 [φ0.059]
φ2.00 [φ0.079]

Top View
(PCB layout)

Note: Grid 2.54*2.54mm

58.42 [2.300]
Bottom View

22.86 [0.900]

15.24 [0.600]

50.80 [2.000]

7.62 [0.300]
15.24 [0.600]
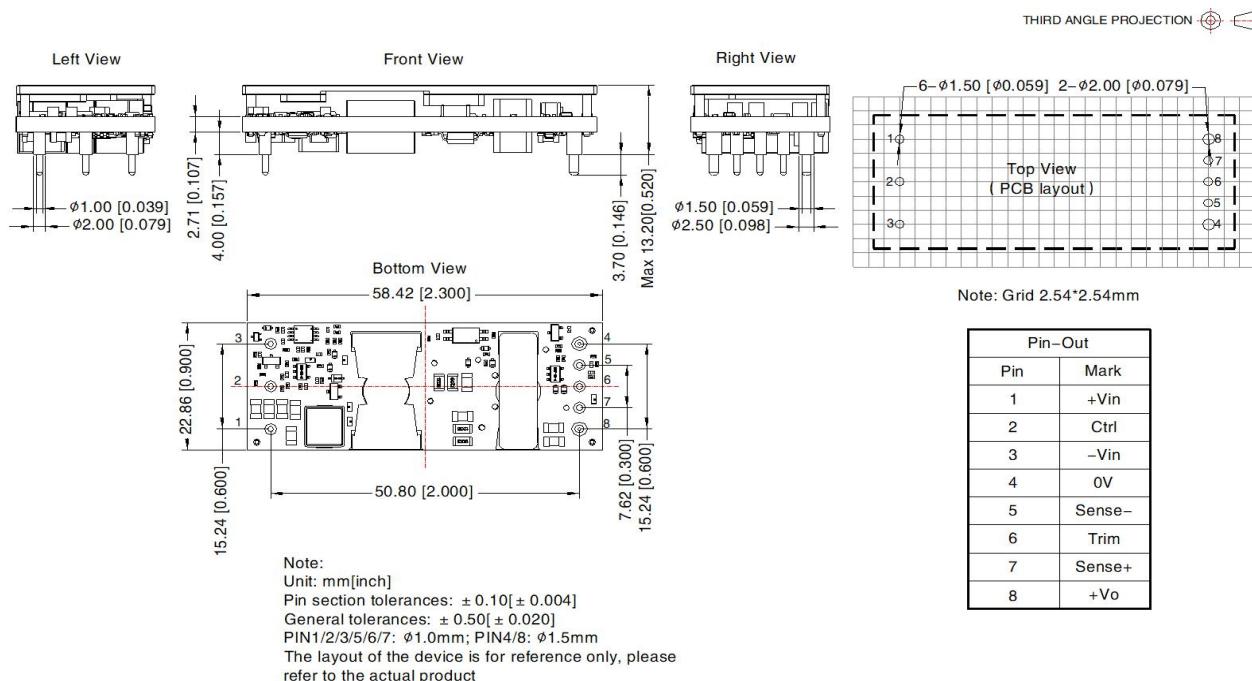
Pin-Out	
Pin	Function
1	+Vin
2	Ctrl
3	−Vin
4	0V
5	−Sense
6	Trim
7	+Sense
8	+Vo

Note:
Unit: mm[inch]
Pin section tolerances: ± 0.10[± 0.004]
General tolerances: ± 0.50[± 0.020]
PIN1/2/3/5/6/7: φ 1.0mm; PIN4/8: φ 1.5mm
The layout of the device is for reference only, please refer to the actual product

VCF4848EBO-100WR3-N Dimensions and Recommended Layout

THIRD ANGLE PROJECTION

Top View
58.42 [2.300]
6.30 [0.248]
22.86 [0.900]
20.80 [0.819]
15.24 [0.600]
50.80 [2.000]
7.62 [0.300]
15.24 [0.600]

6-Φ1.50 [Φ0.059] 2-Φ2.00 [Φ0.079]

Top View
(PCB layout)

Note: Grid 2.54*2.54mm

Left View
Φ1.00 [0.039]
Φ2.00 [0.079]

Front View
2.71 [0.107]
4.00 [0.157]

Right View
3.70 [0.146]
9.86 [0.388]
Φ1.50 [0.059]
Φ2.50 [0.098]

Note:
Unit: mm[inch]
Pin section tolerances: ±0.10[±0.004]
General tolerances: ±0.50[±0.020]
PIN1/2/3/5/6/7: Φ1.0mm; PIN4/8: Φ1.5mm
The layout of the device is for reference only, please refer to the actual product

| Pin-Out	
Pin	Mark
1	+Vin
2	Ctrl
3	−Vin
4	0V
5	Sense−
6	Trim
7	Sense+
8	+Vo

VCF4848EBO-100WFR3-N Dimensions and Recommended Layout

THIRD ANGLE PROJECTION

Left View
Φ1.00 [0.039]
Φ2.00 [0.079]

Front View
2.71 [0.107]
4.00 [0.157]

Right View
3.70 [0.146]
Max 13.20[0.520]
Φ1.50 [0.059]
Φ2.50 [0.098]

6-Φ1.50 [Φ0.059] 2-Φ2.00 [Φ0.079]

Top View
(PCB layout)

Note: Grid 2.54*2.54mm

Bottom View
58.42 [2.300]
22.86 [0.900]
15.24 [0.600]
50.80 [2.000]
7.62 [0.300]
15.24 [0.600]

Note:
Unit: mm[inch]
Pin section tolerances: ±0.10[±0.004]
General tolerances: ±0.50[±0.020]
PIN1/2/3/5/6/7: Φ1.0mm; PIN4/8: Φ1.5mm
The layout of the device is for reference only, please refer to the actual product

Pin-Out	
Pin	Mark
1	+Vin
2	Ctrl
3	−Vin
4	0V
5	Sense−
6	Trim
7	Sense+
8	+Vo

Notes:

1. For additional information on Product Packaging please refer to www.mornsun-power.com. Packaging bag number：
   58210119(VCF48_EBO-100WR3-N), 58210152(VCF48_EBO-100WFR3-N);
2. We suggest to use module at load of over 10%, if not, the ripple of the product may exceeds the specification, but does not affect the reliability of the product;
3. The maximum capacitive load offered were tested at input voltage range and full load;
4. Unless otherwise specified, parameters in this datasheet were measured under the conditions of Ta=25℃, humidity<75%RH with nominal input voltage and rated output load;
5. All index testing methods in this datasheet are based on company corporate standards;
6. We can provide product customization service, please contact our technicians directly for specific information;
7. Products are related to laws and regulations: see "Features" and "EMC";
8. Our products shall be classified according to ISO14001 and related environmental laws and regulations, and shall be handled by qualified units.

Mornsun Guangzhou Science & Technology Co., Ltd.

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