MORNSUN®

400W, isolated DC-DC converter Wide input and regulated single output





FEATURES

- Wide input voltage range: 36-75VDC
- High efficiency up to 95%
- I/O isolation test voltage 1500VDC
- Operating ambient temperature range:-40°C to +85°C
- Input under-voltage protection, over-voltage, over-current protection, output short circuit, over-temperature protection
- Industry standard package: 1/8 brick
- Meet EN62368 standards

VCB48_EBO-400W(F/H)R3-N series is a high performance product designed for the field of communication power supply, the output power can reach 400W, no minimum load requirements, with a wide voltage input of 36 - 75VDC, allowing the operating temperature up to 85°C. It features input under-voltage, output over-voltage, output over-current, output short-circuit, over-temperature protection, remote control and compensation, output-voltage regulation and other functions, by adding additional circuits to meet CISPR32/EN55032 CLASS B. It is widely used in battery powered equipment, industrial control, electric power, instrumentation, communication, intelligent robots and other fields.

Selection Guide								
Certification	Part No. $^{\odot}$	Input Voltage (VDC)		Output		Full Load	Max.	Mix.
Cernication		Nominal (Range)	Max. [®]	Voltage (VDC)	Current (mA) Max./Min.	Efficiency(%) Min./Typ.	Capacitive Load(µF)	Capacitive Load(µF)
	VCB4810EBO-400W(F/H)R3-N VCB4812EBO-400W(F/H)R3-N	48 (36-75)	80	10.8	16500	93.0/95.0	10000	470
EN/BS EN					33000	92.5/94.5		
EIN/DO EIN				12	16500	93.0/95.0		
					33000	92.5/94.5		

Notes:

0 Suffix "F" means the product with aluminum base, "H" for the heat sink package;

2 The input voltage should not exceed this value, otherwise permanent and unrecoverable damage may be caused;

③ In order to ensure the stability of output voltage, the output side of the product must be externally connected with a minimum capacitive load.

Item	Operating Conditions	Min.	Тур.	Max.	Unit
Input Current (full load / no-load)	Nominal input voltage		8731/90	8919	mA
Reflected Ripple Current	Nominal input voltage		150		
Surge Voltage (1sec. max.)		-0.7		100	
Start-up Voltage				36	VDC
Input Under-voltage Protection		30	32		-
Start-up time	Nominal input voltage & constant resistance load			100	ms
Input Filter			LC	filter	
Hot Plug			Unav	ailable	
	Module turn-on	Ctrl p	oin pulled low	to GND (0-	1.2VDC)
	Module turn-off	Ctrl pin open or pulled high (TTL 3.5-12V			3.5-12VDC)
	Input current during shutdown		10	20	mA
	Respond Time		30	50	ms

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Item	Operating Conditions	Min.	Тур.	Max.	Unit
	Room temperature, nominal input voltage, 5%lo-100%lo			±2	
Voltage Accuracy	Room temperature, nominal input voltage, 0%lo-5%lo		±l	±3	%
Linear Regulation	Input voltage variation from low to high at full load		±0.2	±0.5	70
Load Regulation	5%-100% load		±0.5	±0.75	
Transient Recovery Time	25% load top change/254 (up) pominglipput voltage			400	μs
Transient response deviation	25% load step change(2.5A/us), nominal input voltage		±2	±5	%
Temperature Coefficient	Full load			±0.03	%/ ℃
Ripple & Noise [®]	nominal input voltage, 100% load			200	mVp-p
Trim		90		110	0() (-
Sense				105	%Vo
Over-temperature Protection	Product surface max. temperature		130		°C
Over-voltage Protection			125	130	%Vo
Over-current Protection			140	170	%lo
Short-circuit Protection		Hiccup, continuous, self-recovery			

(1) The "Tip and barrel method" is used for ripple and noise test, please refer to Wide Input Voltage DC-DC Converter Application Guide for specific information.

General Specificati	ons				
Item	Operating Conditions	Min.	Тур.	Max.	Unit
Isolation	Input-output Electric Strength Test for 1 minute with a leakage current of 1mA max	1500			VDC
Insulation Resistance	Input-output resistance at 500VDC	1000			MΩ
Isolation Capacitance	Input-output, 100KHz/0.1V			6000	pF
Operating Temperature	See temperature derating curves	-40		+85	°C
Storage Temperature		-55		+125	
Storage Humidity	Non-condensing	5		95	%RH
Pin Soldering Resistance	Wave soldering, 10 seconds			260	°C
Temperature	Soldering spot is 1.5mm away from case for 10 seconds			300	
Shock and Vibration Test		10-150	Hz, 5G, 0.75m	nm. along X,	Y and Z
Switching Frequency	PWM mode		370		KHz
MTBF	MIL-HDBK-217F @25°C		2000		K hours

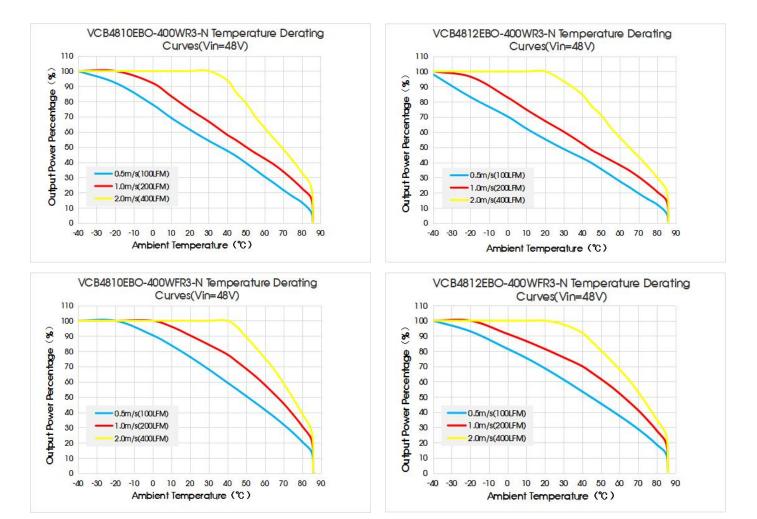
Mechanical Specifications			
Shell Material	Aluminium alloy casing		
	VCB48_EBO-400WR3	58.42 x 22.86 x 14.30mm	
Size	VCB48_EBO-400WFR3	58.42 x 22.86 x 16.80 mm	
	VCB48_EBO-400WHR3	58.42 x 22.86 x 29.50 mm	
	VCB48_EBO-400WR3	30.5g(Typ.)	
Weight	VCB48_EBO-400WFR3	42g(Typ.)	
	VCB48_EBO-400WHR3	61g(Тур.)	
Cooling Method	Natural air cooling or forced air cooling		

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Electro	omagnetic	Compatibility (EMC)	
	CE	CISPR32/EN55032 CLASS B (See Fig. 6 for recommended circuits)	
EMI RE CISPR32/EN55032/EN50121-3-2 CLASS B (See Fig. 6 for recommended)		CISPR32/EN55032/EN50121-3-2 CLASS B (See Fig. 6 for recommended circuits)	
	ESD	IEC/EN61000-4-2 Contact ±6KV, Air ±8KV	perf.Criteria B
	RS	IEC/EN61000-4-3 10V/m	perf.Criteria A
EMS	EFT	IEC/EN61000-4-4 ±2KV (See Fig. 6 for recommended circuits)	perf.Criteria A
	Surge	IEC/EN61000-4-5 line to line ±2KV (See Fig. 6 for recommended circuits)	perf.Criteria B
	CS	IEC/EN61000-4-6 10Vr.m.s (See Fig. 6 for recommended circuits)	perf.Criteria A

Typical Characteristic Curve



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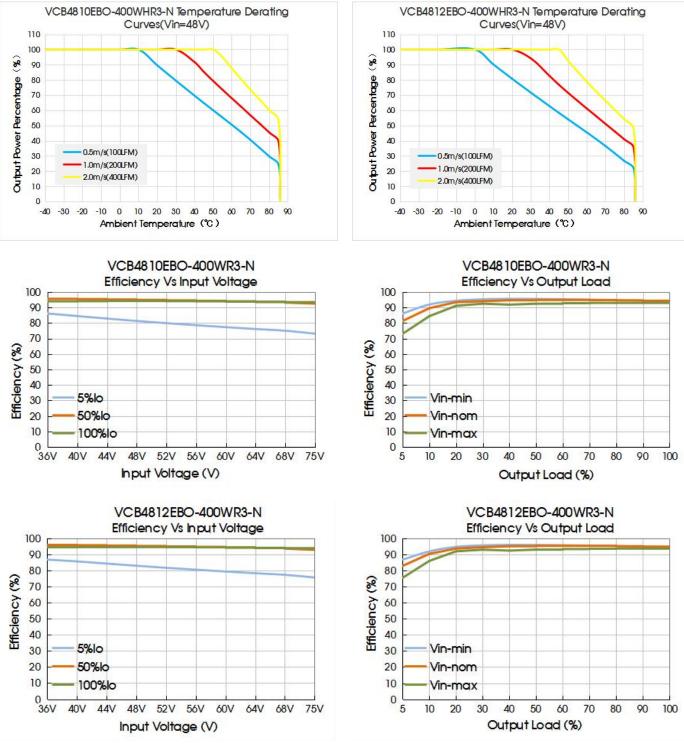


Fig.1

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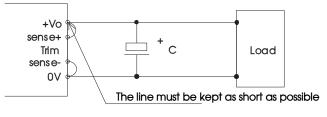
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Remote Sense Application

1. Remote Sense Connection if not used

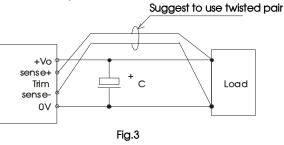




Notes:

- (1) If the sense function is not used for remote regulation the user must connect the +Sense to + Vo and -Sense to 0V at the DC-DC converter pins and will compensate for voltage drop across pins only.
- (2) The connections between Sense lines and their respective power lines must be kept as short as possible, otherwise they may be picking
- up noise, interference and/or causing unstable operation of the power module.

2. Remote Sense Connection used for Compensation



Notes:

(1) Using remote sense with long wires may cause unstable output, please contact technical support if long wires must be used.

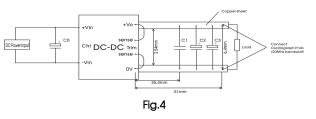
(2) PCB-tracks or cables/wires for Remote Sense must be kept as short as possible. Twisted pair or shielded wires are suggested for remote compensation and must be kept as short as possible.

(3) We recommend using adequate cross section for PCB-track layout and/or cables to connect the power supply module to the load in order to keep the voltage drop below 0.3V and to make sure the power supply's output voltage remains within the specified range.
(4) Note that large wire impedance may cause oscillation of the output voltage and/or increased ripple. Consult technical support or factory for further advice of sense operation.

Design Reference

1. Ripple&Noise

All the DC-DC converters of this series are tested before delivery using the recommended circuit shown in Fig. 4.



Capacitors value Output voltage	C0	Cl	C2	СЗ
10.8VDC	000.5(100)(10. J. (EO) (
12VDC	220uF/100V	1µF/50V	10uF/50V	470µF/50V

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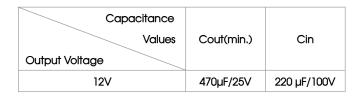
2. Typical application

We recommended using Mornsun's EMC circuit, otherwise please ensure that at least a 220 µ F electrolytic capacitors is connected at the input in order to ensure adequate voltage surge suppression and protection.

Input and/or output ripple can be further reduced by appropriately increasing the input & output capacitor values Cin and Cout and/or by selecting capacitors with a low ESR (equivalent series resistance). Also make sure that the capacitance is not exceeding the specified max. capacitive load value of the product.



Fig.5



3. EMC compliance recommended circuit

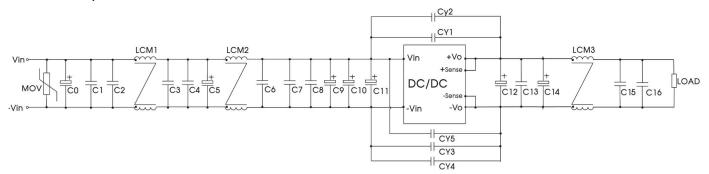


Fig.6

Device	Parameters
MOV	14D101K varistor
C0	680µF/100V electrolytic capacitor
C11	470µF/100V electrolytic capacitor
C12	470uF/63V electrolytic capacitor
C5, C9, C10	100uF/100V electrolytic capacitor
C14	470uF/35V solid-state capacitor
C1, C2, C3, C4, C6, C7, C8, C13, C15, C16	4.7µF/100V ceramic capacitance
LCM1	4.0mH, recommended to use MORNSUN P/N: FL2D-70-402
LCM2	1.0mH, recommended to use MORNSUN P/N: FL2D-90-102
LCM3	100uH±35, recommended to use MORNSUN P/N: FL2D-A0-101
CY1, CY2, CY3, CY5	InF/400VAC safety standard Y capacitor
CY4	2.2nF/400VAC safety standard Y capacitor

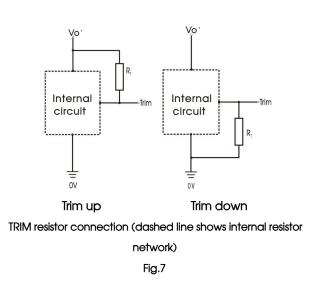
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4. Trim function for output voltage adjustment (open if unused)



Calculating Trim resistor values:

Trim up

$$R_T = \left(\frac{5.11V_{nom}(100 + \Delta\%)}{1.225\Delta\%} - \frac{511}{\Delta\%} - 10.22\right)(k\Omega)$$

Trim down

$$R_T = \left(\frac{511}{\Delta\%}\right) - 10.22(k\Omega)$$

Note:

RT = Trim Resistor value

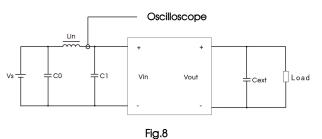
$$\Delta\% = \left|\frac{V_{nom} - V_{out}}{V_{nom}}\right| \times 100$$

 V_{nom} = nominal output voltage

 V_{out} = desired output voltage

5. Reflection ripple current test

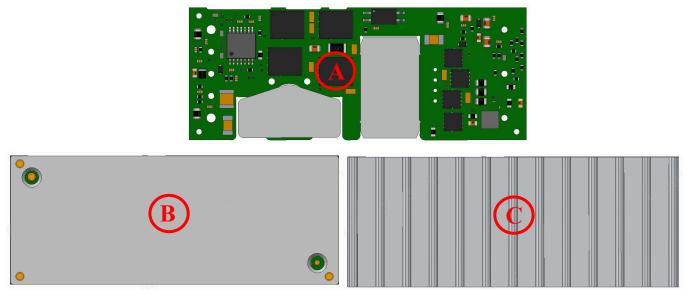
The input reflected ripple current should be tested according to the peripheral circuit in Fig. 8.



Device	Parameter
C0	220µF/100V
Lin	10uH/15A
Cl	470µF/100∨
Cext	470µF/63∨

6. Recommended solution of thermal test

In the process of application, product thermal design can be evaluated by combining product temperature derating curve; Or determine the stable working range of the product by testing the temperature point in Figure 8. When point A is lower than 125°C, point B is lower than 115°C, it is the stable working range of the product.



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7. Safety Specification

The input is considered as safety extra low voltage (ES1/SELV) if one of the following conditions is met.

(1) The input source provides double or reinforced insulation from the AC mains according to IEC/EN/UL 62368-1;

(2) The input source provides basic or supplementary insulation from the AC mains and product's output is reliably connected to protective

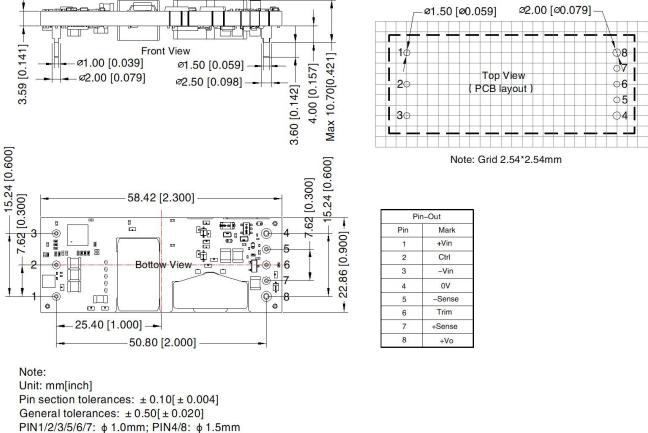
earth according to IEC/EN/UL 62368-1;

(3) The input source is reliably connected to protective earth and provides basic or supplementary insulation according to IEC/EN/UL

62368-1 and the maximum input source voltage is 60Vdc.

- 8. The products do not support parallel connection of their output
- 9. For additional information please refer to DC-DC converter application notes on <u>www.mornsun-power.com</u>

VCB48_EBO-400WR3-N Dimensions and Recommended Layout



The layout of the device is for reference only, please

refer to the actual product

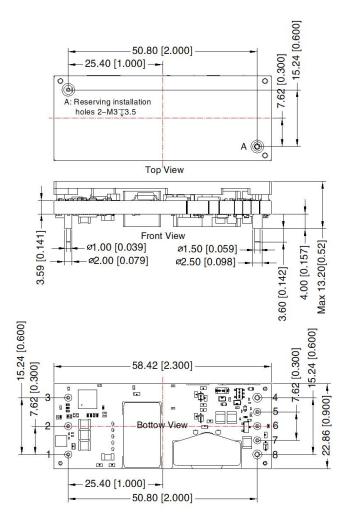
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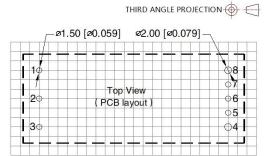
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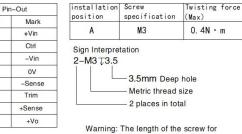
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VCB48_EBO-400WFR3-N Dimensions and Recommended Layout





Note: Grid 2.54*2.54mm



Warning: The length of the screw for mounting the reserved hole must not exceed the hole depth otherwise the

Note:

Pin

1

2

3

4

5

6

7

8

Unit: mm[inch] Pin section tolerances: $\pm 0.10[\pm 0.004]$ General tolerances: $\pm 0.50[\pm 0.020]$ PIN1/2/3/5/6/7: ϕ 1.0mm; PIN4/8: ϕ 1.5mm The layout of the device is for reference only, please refer to the actual product

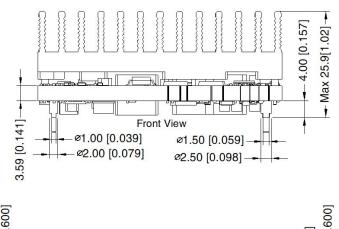
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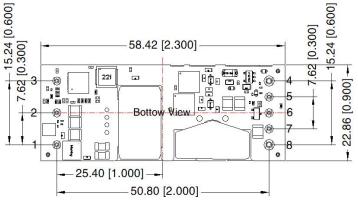
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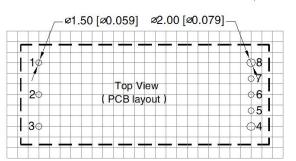
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VCB48_EBO-400WHR3-N Dimensions and Recommended Layout







Note: Grid 2.54*2.54mm

–Out
Mark
+Vin
Ctrl
–Vin
0V
-Sense
Trim
+Sense

Note:

Unit: mm[inch]

Pin section tolerances: $\pm 0.10[\pm 0.004]$ General tolerances: $\pm 0.50[\pm 0.020]$ PIN1/2/3/5/6/7: ϕ 1.0mm; PIN4/8: ϕ 1.5mm The layout of the device is for reference only, please refer to the actual product

Note:

1. For the packaging information, please refer to the Product Shipping Packaging Information. Package number: VCB48_EBO-400WR3\VCB48_EBO-400WFR3: 58210192; VCB48_EBO-400WHR3: 58210190;

- 2. The maximum capacitive load is tested in the input voltage range and under full load condition;
- 3. Unless otherwise stated, all indicators in this manual are in Ta=25°C, humidity & LT; 75%RH, nominal input voltage and output rated load measured;
- 4. All index testing methods in this datasheet are based on company corporate standards;
- 5. We can provide product customization service, please contact our technicians directly for specific information;
- 6. Products are related to laws and regulations: see "Features" and "EMC";
- 7. The products shall be classified according to ISO14001 and related environmental laws and regulations, and shall be handled by qualified companies.

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