







EN62368-1

FEATURES

- Universal 85 305VAC or 120 430VDC Input voltage
- Output voltage adjustable
- Wide operating temperature range: -40°C to +100°C
 Base plate
- Input under-voltage protection, output over-voltage/ short circuit/over-current protection, over-temperature protection
- Active PFC, PFC value up to 0.98
- Integrated parallel current sharing, status indication, remote control, auxiliary power supply, remote compensation function.
- High I/O isolation test voltage up to 3000VAC
- Operating up to 5000m altitude
- 5 years warranty
- Safety according to IEC/UL 62368, GB4943

LBF1000-13Bxx-NS is one of Mornsun's potting ultra-thin bricks AC-DC switching power supply, it is suitable for industrial and outdoor occasions where the application environment is relatively harsh. It features universal AC input and at the same time accepts DC input voltage, cost-effective, high efficiency, high reliability and double or reinforced insulation. These converters offer excellent EMC performance and meet IEC/UL/EN 62368, GB4943 standards and they are widely used in areas of industrial, LED, street light control, electricity, security, telecommunications, smart home, etc.

Selection	Guide						
Certification	Part No.	Rated Output Power (W)*	Nominal Output Voltage and Current (Vo/Io)	Output Voltage Adjustable Range (V)	Efficiency at 230VAC (%) Typ.*	Room Temperature Max. Capacitive Load (µF)	Low Temperature Max. Capacitive Load (µF)
EN	LBF1000-13B28-NS	1008	28V/36A	14.0 - 33.6	91.5	5000	5000
	LBF1000-13B48-NS	1008	48V/21A	24.0 - 55.1	92.5	5000	5000

Note: 1.*Under any conditions, the total power of the product should not exceed the rated output power, and the output current should not exceed the rated output current;

2.*Due to different working modes, the efficiency difference between 0.5% and 0.7% is normal.

Input Specifications							
Item	Operating Conditions			Min.	Тур.	Max.	Unit
In a stable Herena Damana	AC input			85	-	305	VAC
Input Voltage Range	DC input			120	-	430	VDC
Input Voltage Frequency				47		63	Hz
land of Command	115VAC				-	10.8	
Input Current	230VAC				-	5.3	_
	Built-in inrush current	115VAC			20	23	Α
Inrush Current	suppression circuit, external 10 \Omega resistor	230VAC	Cold start		40	46	
la a chi la ala a calha a Dacha akka a	Protection start			50		75	\40
Input Under-voltage Protection	Protection release			75		85	VAC
Leakage Current	277VAC			<0.75 mA			
D Ft	115VAC Normal temperature,		PF ≥ 0.98				
Power Factor	230VAC	full load		PF ≥0.96			
Total Harmonic Ratio Of Input Current (THD)	Normal temperature, full load				€	10%	
Hot Plug					Unavo	ailable	





Item	Operating Condition	ns		Min.	Тур.	Max.	Unit
Output Voltage Accuracy*	Full load range					±2	
Line Regulation	Rated load					±l	%
Load Regulation	0% - 100% load					±2	
	25°C,20MHz LBF1000-1		BB28-NS			150	
Ripple & Noise*	bandwidth (peak-to-peak value)	LBF1000-13	BB48-NS			350	mV
Hold-up Time	115/230VAC (output external electrolytic			20	30		ms
Output Over Voltage Protection	LBF1000-13B28-NS			Vo≤40.6	VDC (hiccup	, clamp or shu	tdown)
Odipui Over volidge Profection	LBF1000-13B48-NS			Vo≤60\	/DC (hiccup,	clamp or shut	down)
Short Circuit Protection	Recover time <5s after the short circuit disappear			Hic	cup, continu	ous, self-recov	ər
			VDC, output d constant	42		47	
	LBF1000-13B28-NS		Itage VDC, output current protection	42		47	Α
Over-current Protection		Output voltage 25VDC-33.6VDC, output constant current protection		31		47	
Over-current Protection			VDC, output d constant	24		28	
	LBF1000-13B48-NS	Output voltage		24		28	Α
				18		28	
	Input voltage 85VAC		Protect start	95		125	
	Rated load (base plate tempera	ature)	Protect release	85		115	
Over-temperature Protection	Input voltage 170VA		Protect start	110		140	°C
	Rated load (base plate temperature) Protect release		100		130		

Note:1.*For all the above test items, please refer to our company standard "AC-DC Black Box Test Specification" for specific test specifications and methods; 2.*Output Voltage Accuracy: including setting error, line regulation, load regulation;

^{3.*}The "Tip and barrel method" is used for ripple and noise test, output parallel 47uF electrolytic capacitor and 0.1uF ceramic capacitor, please refer to Enclosed Switching Power Supply Application Notes for specific information.

Genera	l Specification	ons				
Item		Operating Conditions		Тур.	Max.	Unit
	Input - 😩	Electric test for 1min, leakage current <10mA (recommended external circuit 3)				
Isolation Test	Input - output					VAC
	Output - 😩	one management	1500			
	Input - 😩	Environment temperature: 25±5°C	100	_		M Ω
Insulation Resistance	Input - output	Relative humidity: <95%RH, non-condensing	100			
110010101100	Output - 😩	Testing voltage: 500VDC	100			
Operating Temperature*					100	°C
Storage Temperature*		The max temperature refer to the Aluminun base of PCB	-40		85	
Operating Humidity		Non-conduction	20		90	
Storage Humidity		Non-condensing	10		95	%RH



	Operating te	mperature derating					%/℃
	Input voltage derating*		85VAC <vin≤170vac< td=""><td>-</td><td></td><td>85</td><td rowspan="2">- °C</td></vin≤170vac<>	-		85	- °C
			170VAC <vin≤305vac< td=""><td></td><td></td><td>100</td></vin≤305vac<>			100	
Day yan Danadha a	Altitude dera	ting	2000m-5000m	6.67			°C/Km
Power Derating		LDE1000 10000 NO	14VDC-28VDC	Maxim	um output	power Po=\	Vo*36
	Output	LBF1000-13B28-NS	28VDC-33.6VDC	Maxir	num outpu	t power 100	08W
	voltage derating	LD51000 10D40 NO	24VDC-48VDC	Maxim	um output	power Po=\	Vo*21
		LBF1000-13B48-NS	48VDC-55.1VDC	Maximum output power 1008W			
Parallel Operation*	PC (2-6 PCS of the same product in parallel) maximum current ≥50%lo		arallel) maximum current	5	-	10	%
D	-ON/OFF, +ON/OFF, end use recommendation Power off		Power on	2	_	10	mA
Remote Switch*			Power off			0.15	mA
TRIM Output Voltage	LBF1000-13B28-NS		230VAC input, full load	14	_	33.6	V
Adjustable Range*	LBF1000-13B48-NS range		•	24	-	55.1	V
Remote Compensation	-S, +S					ge should w adjustable	
Status Indication	IOG/ENA (maximum sink current 5mA,		Normal state	L			
Sidius indication		urce voltage 35V)	Fault state	Н			
Safety Standard	G			Design refe GB4943.1	er to IEC/Ul	./EN 62368-	1,
Safety Class			CLASS I				
MTBF	MIL-HDBK-217F@25℃		≥500,000	h			
Pollution Degree	1						
Warranty	Aluminum sul	ostrate temperature: <10	0 ℃	5 years			

Note: 1.*In order to optimize the heat dissipation performance, should add a heat sink for heat dissipation, The surface of the heat sink must be coated with thermal grease;

- 2.*The max temperature is the base plate temperature;
- 3.* Parallel current sharing needs to adjust the output voltage of the product within ±2% accuracy through the trim pin. When 2-3pcs of the same product are paralleled, they can output at most 90% of the rated output current, current sharing accuracy can reach within 5%; 4-6pcs (same product) can output up to 85% of the rated output current when they are paralleled, and the current sharing accuracy can reach within 10%;
- 4.*Pay attention when the remote control is used with an external power supply. This module has a built-in MAX0.25W4.7K resistor. For details, see the schematic diagram in the application manual.
- 5.*The TRIM pin is pulled up to 3.3V by a built-in 1K resistor. When the external adjustment method is used, the input voltage between TRIM and COM should be greater than 0V and less than 3.3V.

Mechanical Specifications				
Case Material	Aluminum substrate+black Plastic(SABIC PC945)			
Dimensions	160.00mm x 100.00mm x 13.40mm			
Weight	545g (Typ.)			
Cooling Method* Conduction heat dissipation, it is necessary to ensure that the product aluminum substrate surface temperature lower than 100°C.				
Note: *Cooling method refer to the Product Characteristic Curve.				

Electroma	gnetic Compatibility (EN	MC)	
	CE	CISPR32/EN55032 CLASS A (Recommended external circuit 1)	
Emissions	CE	GJB151B, CE102 (Recommended external circuit 2)	
ETTISSIOTIS	RE	CISPR32/EN55032 CLASS A (Recommended external circuit 1)	
	Harmonic current	IEC/EN61000-3-2 CLASS A (Recommended external circuit 1)	
	ESD	IEC/EN61000-4-2 Contact ±6KV /Air ±8KV (Recommended external circuit 1)	perf. Criteria B
	RS	IEC/EN61000-4-3 10V/m (Recommended external circuit 1)	perf. Criteria A
Immunity	EFT (Input port)	IEC/EN61000-4-4 ±2KV (Recommended external circuit 1)	perf. Criteria B
	Surge (Input port)	IEC/EN61000-4-5 line to line ±2KV/line to ground ±4KV (Recommended external circuit 1)	perf. Criteria B
	CS	IEC/EN61000-4-6 10Vr.m.s (Recommended external circuit 1)	perf. Criteria A

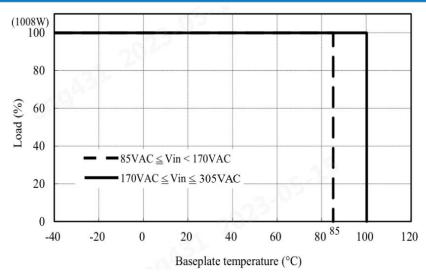
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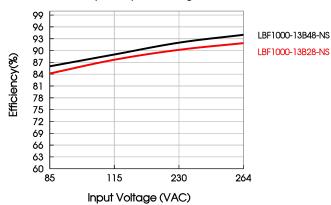
Voltage dips, short interruptions and voltage variations immunity	IEC/EN61000-4-11 0%, 70% (Recommended external circuit	1) perf. Criteria B
Intercom interference test	MS-SOP-DQC-007 (Recommended external circuit 1)	perf. Criteria B

Product Characteristic Curve

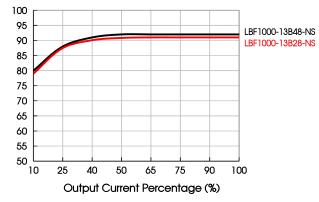


Note: This product is suitable for applications using in good conduction heat dissipation conditon, for applications in closed environment please consult Mornsun FAE.

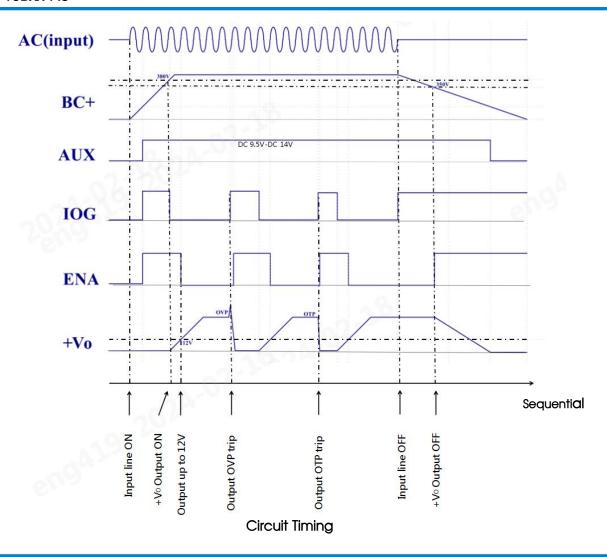
Efficiency Vs Input Voltage (Full Load)



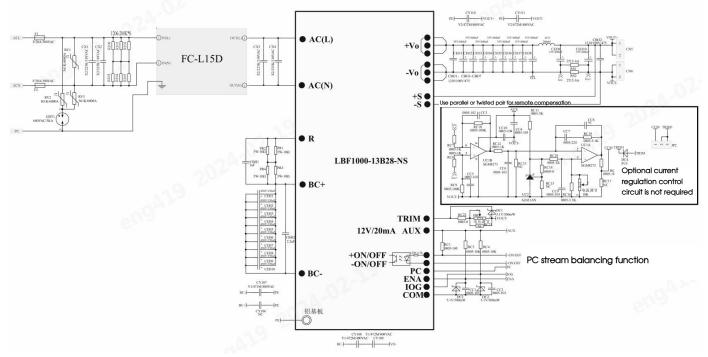
Efficiency Vs Output Load (Vin=230VAC)





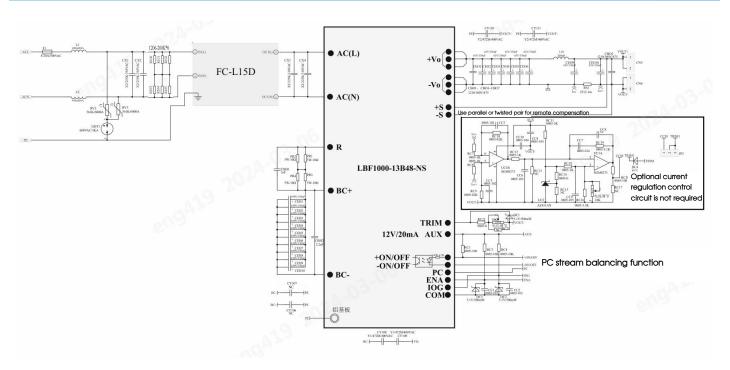


Recommended External Circuit



LBF1000-13B28NS



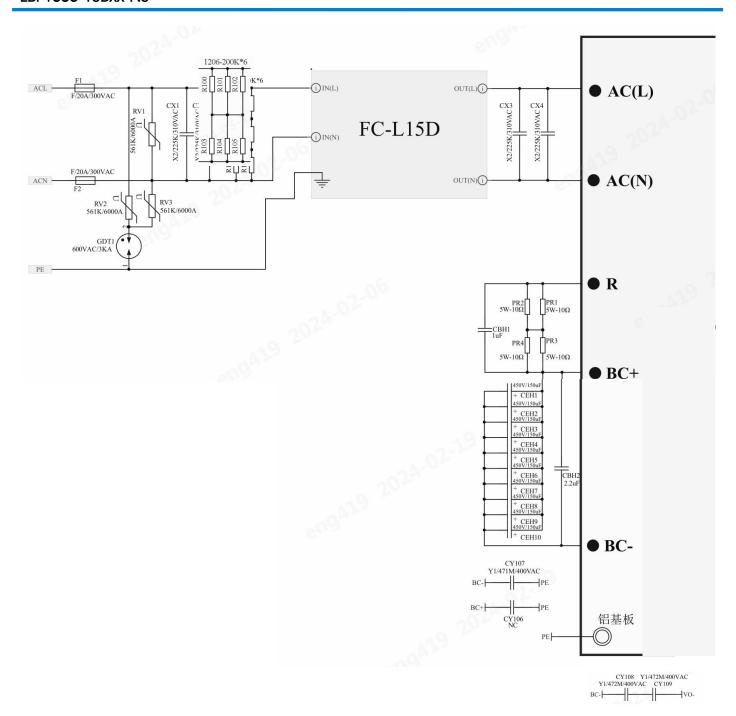


LBF1000-13B48NS

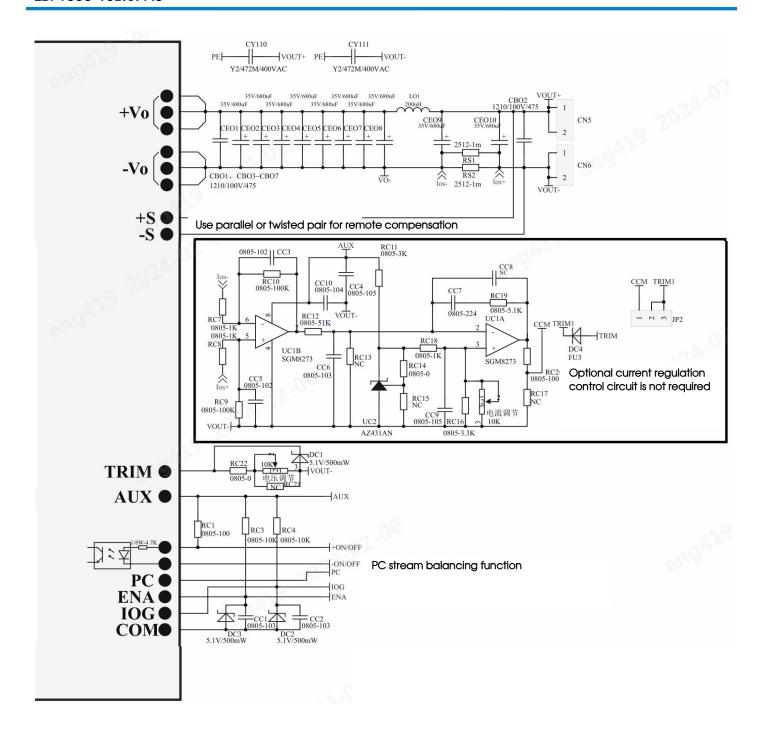
Recommended External Circuit 1

Note: The breakdown chart is as follows.











LBF1000-13B28-NS the recommended device selection list is as follows::

Component type	Recommended value
F1	300VAC/25A slow-blow
PR1/PR2/PR3/RP4	10Ω /5W/wire-round resistor
RV2/RV3	14D561K/6000A
CX1/CX2/CX3/CX4	X2/225K/310VAC
R100/R101/R102/R103/R104/R105	200K/1206
FC-L15D	FC-L15D
GDT1	600V/5KA
GDT5/GDT8	300V/1KA
CBH1	105K/630VDC(Film Capacitor)
CBH2	225K/630VDC((Film Capacitor)
CEH1/CEH2/CEH3/CEH4/CEH5/CEH6	150uF/450V (electrolytic
CEH7/CEH8/CEH9/CEH10	capacitor)
CEH1/CEH2/CEH3/CEH4/CEH5/CEH6	470 (E/25)/ (algoritable) against (1)
CEH7/CEH8	470uF/35V (electrolytic capacitor)
CEO1/CEO2/CEO3/CE04/CEO5/CEO6	680uF/35V(electrolytic capacitor)
CEO7/CEO8/CEO9/CEO10	obour/35V(electrolytic capacitor)
CY107	Y2/471K/250VAC
CY108/CY109/CY110/CY111	Y2/472M/250VAC
RS1/RS2	lm Ω /2W/2512
LO1	0.4uH/1.2m ^Ω /80A
CBO1/CBO2/CBO3/CBO4/CBO5/CBO6/CBO7	475K/100V/1210

LBF1000-13B48-NS the recommended device selection list is as follows::

Component type	Recommended value		
F1	300VAC/25A slow-blow		
PR1/PR2/PR3/RP4	10 Ω /5W/wire-round resistor		
RV2/RV3	14D561K/6000A		
CX1/CX2/CX3/CX4	X2/225K/310VAC		
R100/R101/R102/R103/R104/R105	200K/1206		
FC-L15D	FC-L15D		
GDT1	600V/5KA		
GDT5/GDT8	300V/1KA		
CBH1	105K/630VDC(Film		
CDHI	Capacitor)		
CBH2	225K/630VDC((Film		
CDH2	Capacitor)		
CEH1/CEH2/CEH3/CEH4/CEH5/CEH6	150uF/450V (electrolytic		
CEH7/CEH8/CEH9/CEH10	capacitor)		
CEO1/CEO2/CEO3/CE04/CEO5/CEO6	330uF/63V(electrolytic		
CEO9/CEO10	capacitor)		
CY108/CY109/CY110/CY111	Y2/472M/250VAC		



RS1	lm Ω /2W/2512
LO1	0.4uH/1.2m Ω /80A
CBO1/CBO2/CBO3/CBO4/CBO5/CBO6/CBO7	475K/100V/1210

LBF1000-13B28-NS Optional current regulation control circuit is not required, the recommended device selection list is as follows:

Component type	Recommended value
RC7, RC8,RC18	1K Ω /0805
RC9, RC10	100K Ω /0805
CC10	104K/50V/0805/X7R
CC1, CC2, CC6	103K/100V/0805/X7R
CC3, CC5	102K/250V/0805/X7R
CC4, CC9	105K/50V/0805/X7R
CC7	224K/50V/0805/X7R
RC12	51
RC14	0 Ω /0805
RC1	100 Ω /0805
RC20	10 Ω /0805
RC3, RC4	10K Ω /0805
RC11	3K Ω /0805
RC16	3.3K Ω /0805
RC19	5.1KΩ/0805
RS1, RS2	lm Ω /2512
Voltage regulation, current regulation	10K Ω /1/2W
DC2, DC3	5.1V/200mW/SOD-323
DC4	40V/2A/SOD-123FL
	SGM8273-2XS8G/TR/SOP-8 (same
UC1	specification dual channel low noise
001	high-precision operational amplifier can also
	be used)
	TPR432B-S3TR/SOT-23 (devices with the same
UC2	specification of2.5V reference can also be
	used)

LBF1000-13B48-NS Optional current regulation control circuit is not required, the recommended device selection list is as follows:

Component type	Recommended value
RC7, RC8, RC12, RC18	1K Ω /0805
RC9, RC10	82K Ω /0805
CC10	104K/50V/0805/X7R
CC1, CC2, CC6	103K/100V/0805/X7R
CC3, CC5	102K/250V/0805/X7R
CC4, CC9	105K/50V/0805/X7R
CC7	224K/50V/0805/X7R
RC14	0 Ω /0805
RC1	100 Ω /0805

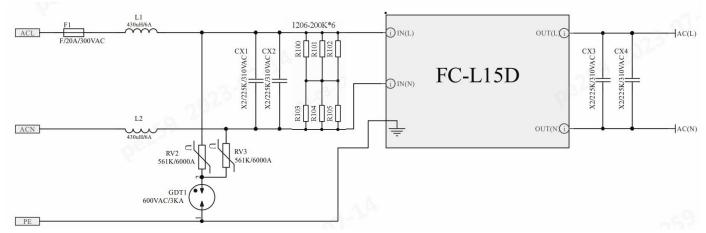


2000	10 0 10005					
RC20	10 Ω /0805					
RC3, RC4	10K Ω /0805					
RC11	3K Ω /0805					
RC16	3.3K Ω /0805					
RC19	5.1K Ω /0805					
RS1	lm Ω /2512					
Voltage regulation,	10K Ω /1/2W					
current regulation	10N 32 / 1/2VV					
DC2, DC3	5.1V/200mW/SOD-323					
DC4	40V/2A/SOD-123FL					
	SGM8273-2XS8G/TR/SOP-8 (same specification					
UC1	dual channel low noise high-precision					
	operational amplifier can also be used)					
UC2	TPR432B-S3TR/SOT-23 (devices with the same					
002	specification of 2.5V reference can also be used)					

Note: JP2 in the schematic diagram is equivalent to using a jumper switch, when using a current regulation control circuit, it is necessary to short circuit CCM toTRIM1, if this function is not used, please disconnect CCM from TRIM1.

Note: 1. The no-load ripple voltage of the product will slightly exceed the specification (150mV) after switching from load to no-load, which can be improved by connecting a dummy load (resistance value ≤ 1.4 K $_{\Omega}$) in parallel with the external circuit.

2. If there is a strict requirements on the output ripple voltage rms value, the single capacity of CEH1-CEH8 electrolytic capacitor should be increased to at least 470 uF (For routine use of CEH1-CEH10, use 150uF).



Recommended External Circuit 2

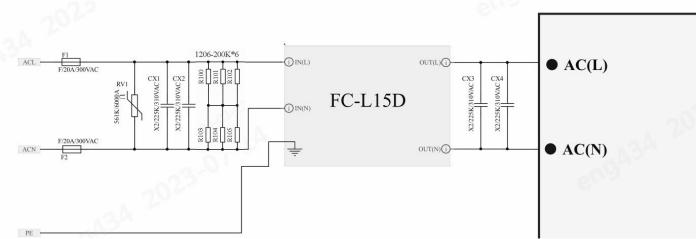
L1/L2 FD2D -60-431

Note: 1. The rest of devices are same as above recommended external circuit 1.

2. L1 and L2 have been added to meet the conduction disturbance performance of low frequency conduction in the range of 9KHz -10MHz.

Note: Customer can choose MORNSUN filter module FC-L15D and FD2D-60-431 to replace the part of EMC circuit in the Recommended External Circuit, For more details, please consult the MORNSUN FAE.



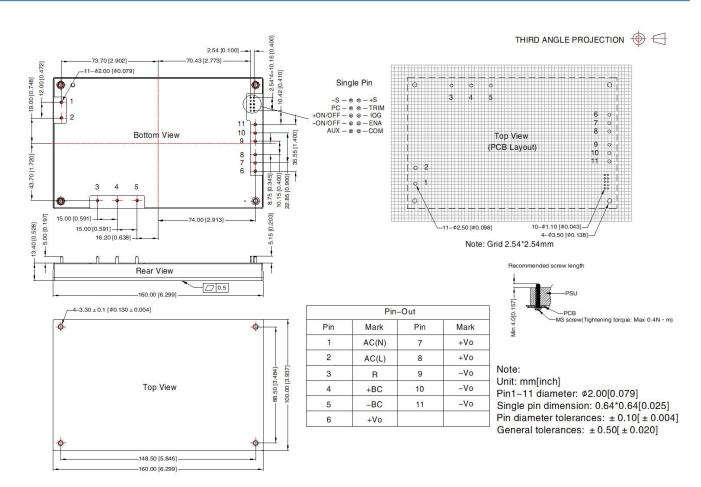


Recommended External Circuit 3

Note:

- 1. The rest of devices are same as above recommended external circuit 1.
- 2.Gas is removed from this circuit, and the discharge tube GDT1 is used to meet the needs of isolated voltage resistance.

Dimensions and Recommended Layout





Note:

- 1. For additional information on Product Packaging please refer to www.mornsun-power.com. Packaging bag number: 58210313;
- 2. Unless otherwise specified, parameters in this datasheet were measured under the conditions of Ta=25°C, humidity<75%RH with nominal input voltage and rated output load;
- 3. All index testing methods in this datasheet are based on our company corporate standards;
- 4. In order to improve the efficiency, there will be audible noise generated when work at light load, but it does not affect product performance and reliability;
- 5. We can provide product customization service, please contact our technicians directly for specific information;
- 6. Products are related to laws and regulations: see "Features" and "EMC";
- 7. The out case needs to be connected to PE () of system when the terminal equipment in operating;
- 8. Our products shall be classified according to ISO14001 and related environmental laws and regulations, and shall be handled by qualified units;
- 9. The power supply is considered a component which will be installed into a terminal equipment. All EMC tests should be confirmed with the final equipment. Please consult our FAE for EMC test operation instructions.

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LBF1000-13Bxx-NS Power Supply Application Manual



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1. Performance characteristics and appearance pin definition



Figure 1: Appearance Pin

Appearance Pin (Port) Definition:

1	Input N line	-S	-Remote sensing terminal
2	Input L line	+S	+Remote sensing terminal
3	External inrush current limiting resister terminal (R)	PC	Output current balance terminal
4	+Boosted voltage terminal (+BC)	TRIM	Output voltage trimming terminal
5	-Boosted voltage terminal (-BC)	+ON/OFF	+ON/OFF control terminal
6, 7, 8	+Output voltage (+Vo)	-ON/OFF	-ON/OFF control terminal
9, 10, 11	-Output voltage (-Vo)	IOG	Output status indicating terminal
СОМ	Common ground terminal	ENA	Power on signal terminal
AUX	Auxiliary power supply terminal for external circuits		

2. Instructions for use

2.1 Input requirements

The AC input voltage and DC input voltage must be within the defined voltage range (refer to datasheet), otherwise the power supply may not work properly or even malfunction. There is no fuse inside the power module. For better protection, it is recommended that customers use a circuit breaker not greater than 20A.

To ensure the reliability of the product, hot plugging is prohibited.

2.2 Output requirements

At any voltage value, the maximum output current and power must not exceed the rated value.



2.3 Remote compensation (+S, -S terminals)

As shown in Figure 2, the +S and -S terminals are respectively connected to the load terminal (VOUT+ and VOUT-) through twisted-pair signal cables or differential signal cables (+S and -S) to compensate the line voltage drop between the module and the load. If the remote compensation connection is not required, the +S and -S terminals can be floating.

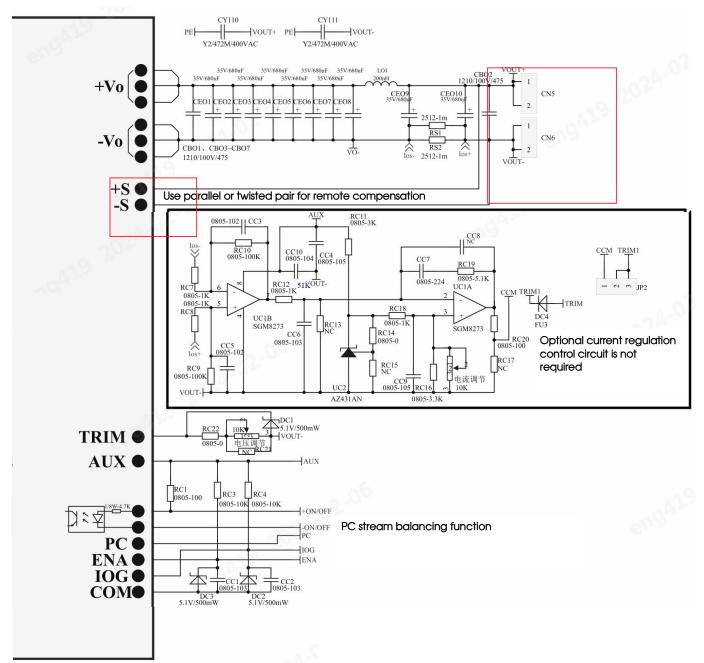


Figure 2: Schematic diagram of the remote compensation connection

Note: In the case of parallel machines or hot and cold backup, the remote compensation function cannot be used, otherwise the voltage anti backflow function will fail, and there may even be a risk of damage to the product.



2.4 Output voltage adjustment (TRIM terminal)

As shown in the wiring diagram in the red box in Figure 3, the output voltage of the LBF1000-13B28NS module can be adjusted voltage from 14V to 33.6V by connecting the external 10K adjustable resistor with TRIM and VOUT terminals; the output voltage of the LBF1000-13B48NS module can be adjusted voltage from 24V to 55.1V by connecting the external 10K adjustable resistor with TRIM and VOUT terminals. When the output voltage is higher than the adjustable range, it may cause output over-voltage protection. When the output voltage increases, reduce the output current to ensure that the maximum output power of the module stays within the specified range. When the output voltage is lowered, the maximum output current remains unchanged.

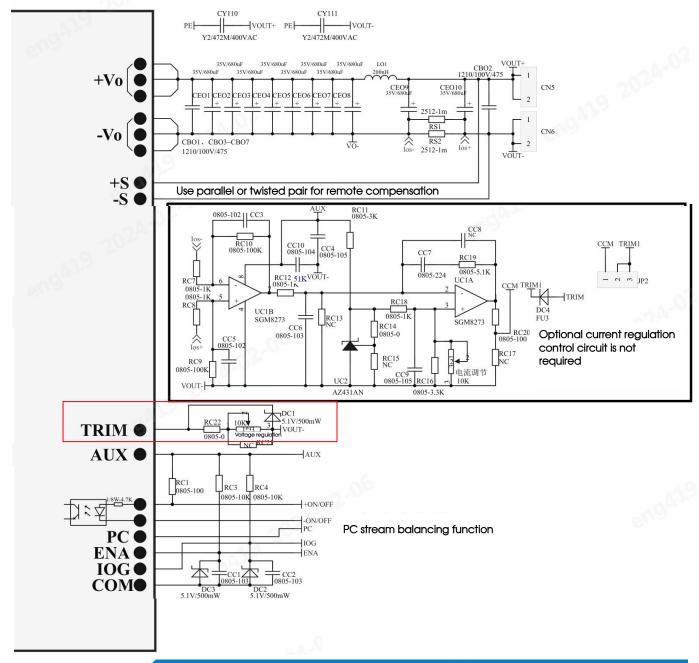




Figure 3: Schematic diagram of the output voltage regulation connection

when using adjustable resistors to adjust voltage, curve diagram of the corresponding relationship between power module TRIM pin terminal voltage and output voltage is shown in figure 4:

$$Vtrim = 3.3 \times \frac{RC22 + R_{\text{Adjustable resistor}}}{RC22 + R_{\text{Adjustable resistor}} + RU} = 3.3 \times \frac{RC22 + R_{\text{Adjustable resistor}}}{RC22 + R_{\text{Adjustable resistor}} + 1K\Omega}$$

$$Vout = \left(Vtrim - 0.3\right) \times \frac{Voutmax - Voutmin}{3 - 0.3} + Voutmin$$

Note: RU is internal resistance of the module, 3.3 is internal power supply

Recommended value of Trim resistor (adjustable slip Rvoltage regulation to achieve upper and lower output voltage regulation):

Vout	RC22	Rvoltage regulation			
LBF1000-13B28NS	0 Ω /0805	Sliding rheostat with adjustable range of $0-10k \Omega$			
LBF1000-13B48NS	O Ω /0805	Sliding rheostat with adjustable range of $0-10k\Omega$			

Note: When the sliding rheostat adjustment resistance exceeds the recommended adjustable range too much, the module will enter over-voltage protection.

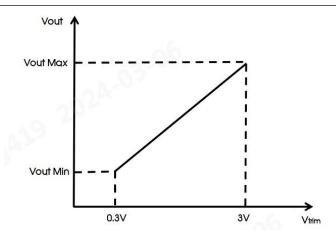


Figure 4: curve diagram of the corresponding relationship between Vtrim and Vout

Part No.	Vout max	Vout min
LBF1000-13B28NS	34.1V	13.5V
LBF1000-13B48NS	55.6V	23.5V

when the output is fixed, and no need for adjustment resistance, fixed resistor (RC22) can be directly connected, adapt the required output voltage by selecting the appropriate resistance value, power module TRIM pin terminal circuit connection diagram is shown in figure 5, TRIM pin terminal voltage relationship:

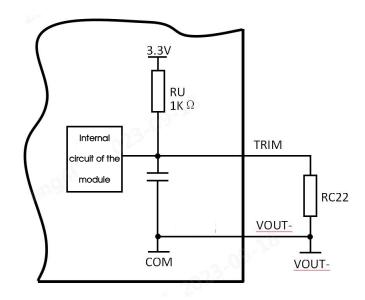


Figure 5: power module TRIM pin terminal circuit connection diagram

$$\begin{aligned} \text{Vout} &= \left(\text{Vtrim} - 0.3\right) \times \frac{\text{Voutmax} - \text{Voutmin}}{3 - 0.3} + \text{Voutmin} \\ \text{Vtrim} &= 3.3 \times \frac{\text{RC22}}{\text{RC22} + \text{RU}} = 3.3 \times \frac{\text{RC22}}{\text{RC22} + 1\text{K}\Omega} \end{aligned}$$

LBF1000-13B28NS: Typical output voltage 28Vcorresponds to a fixed resistance (RC22) value of around 2K, if the Trim PIN is suspended, the output voltage is around 34.5V.

LBF1000-13B48NS: Typical output voltage 48Vcorresponds to a fixed resistance (RC22) value of around 2.52K, if the Trim PIN is suspended, the output voltage is around 55.6V.

LBF1000-13B28NS: When the output voltage is between 25.5V and 27.5V, he working mode of the power module exists in PWM mode and PFM mode; When the output voltage is above 27.5V, the working mode of the power module is PFM mode; When the output voltage is below 25.5V, the working mode of the power module is PWM mode; LBF1000-13B48NS: When the output voltage is between 45V and 47V, the working mode of the power module exists in PWM mode and PFM mode; When the output voltage is above 47V, the working mode of the power module is PFM mode; When the output voltage is below45V, the working mode of the power module is PWM mode, the efficiency of power supply operating in PWM mode is slightly lower by 0.5%-0.7% compared to operating in PFM mode.

2.5 Remote control switch (ON/OFF terminal)

The product with built-in remote control switch function. This function enables switching of the output to be controlled while the input voltage on. As shown in Figure 6, the remote control function shielding



connection diagram, the ON/OFF signal terminal of this product with built-in isolation optocoupler in the power supply. If this function is not used, the customer can supply power to the +ON/OFF terminal via the AUX terminal through the current limiting resistor RC1. - The ON/OFF terminal is connected to the COM pin; if you need to use the ON/OFF function to achieve electrical isolation control, you can refer to the schematic diagram of the remote switch connection in Figure 7, and use the ON/OFF control signal isolated from the power supply to provide power supply connections for the ON/OFF terminal (The control signal cannot be reversed).

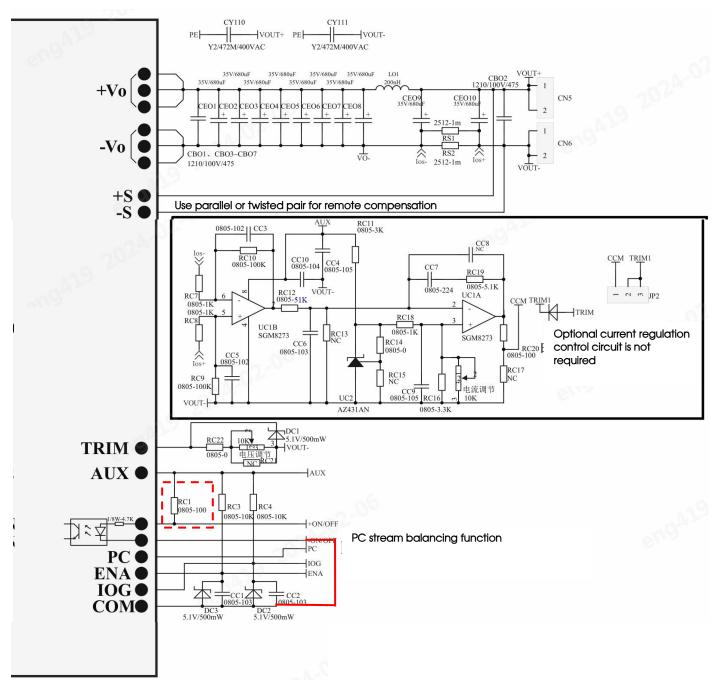


Figure 6: Remote function shielding connection diagram



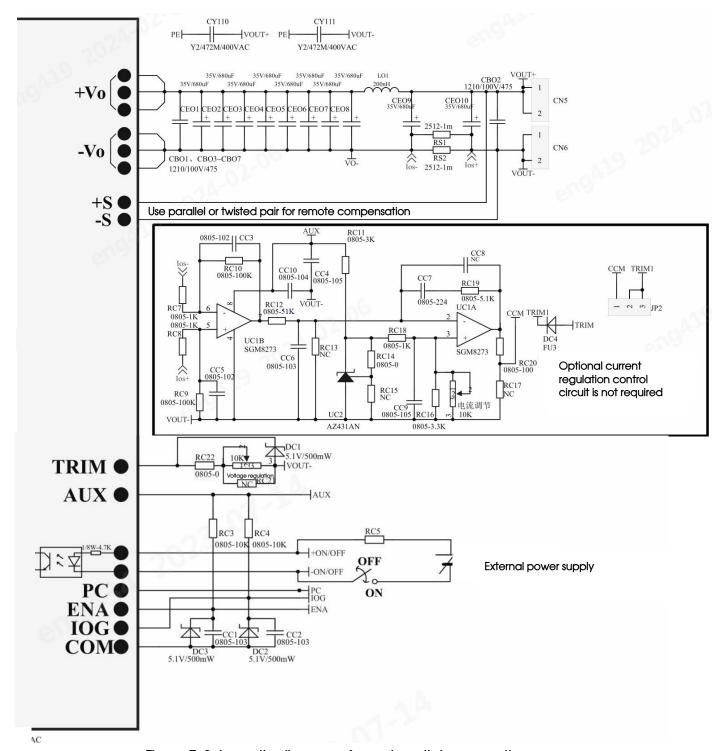


Figure 7: Schematic diagram of remote switch connection

Select the external voltage and external resistance, as the ON/OFF terminals current is shown below.

Table 1 Recommended ON/OFF terminal current

ON/OFF terminal current	Output Voltage
2-10mA	ON
<0.15mA	OFF



2.6 Parallel operation (PC terminal)

The PC terminal is a parallel current sharing bus. Parallel-connect the PC and COM terminals of each power module to equalize the output current between modules. At the output end of the power supply, the output cable width and length of each module should be as consistent as possible, and the line impedance should be as similar as possible. After the output filtering of a single module, a load bus is drawn from the load end. After the output filtering, each module accesses the load bus nearby through the load line of the same specification and length, and themobility is optimal.

Power modules support 2-6 parallel redundancy. Set the accuracy of the output voltage within ±2% precision when adjust the output voltage for parallel operation.

When the system is used in parallel, the maximum load current cannot exceed the maximum output current of a single power module; otherwise, the entire parallel power system cannot start properly.

Parallel units Maximum output current

2-3 units 90% of nominal output current

4-6 units 85% of nominal output current

Table 2 Condition for parallel operation

2.7 Auxiliary power supply for external signals (AUX terminal)

The AUX terminal output voltage ranges from DC9.5V to DC14V, The AUX terminal keep current constant and reduce voltage when the output current is over 20mA. AUX terminal reference position COM terminal. Do not short-circuit the AUX terminal to a terminal other than the ON/OFF terminal. Otherwise, the power module may be damaged.

2.8 Status indicator (IOG terminal)

This signal is located at the secondary output side and is an open drain output. the reference ground is the COM terminal. By monitoring the signal from IOG terminal to COM terminal, you can check whether the power module is working properly. Low level when working normally, high level when working abnormally.

Note: Normal output is "low", when a fault occurs, the output is "high" (maximum pull-down current is 5mA, maximum applied voltage is 35V).



2.9 Power ON signal (ENA terminal)

This signal is located at the secondary output side and is an open drain output. the reference ground is the COM terminal. When output voltage goes over Typ. Output voltage threshold level 12V at start up, Power ON signal is "low level". "high level" when working abnormally.

Note: Normal output is "low", when a fault occurs, the output is "high" (maximum pull-down current is 5mA, maximum applied voltage is 35V).

2.10 Input under-voltage protection (UVP)

When the input voltage is lower than the under-voltage protection set value, the module output is closed; When the input voltage is higher than the under-voltage protection power-on set value, the module output is normal. The under-voltage protection has a return difference, that is, the shutdown setting value is lower than the start-up setting value, so as to prevent the module from being affected by external interference or the transient drop of input voltage when starting itself and working normally.

2.11 Output over-voltage protection (OVP)

When the output end of the module is over-voltage, the output voltage hiccup or clamped at a fixed value. After the fault is rectified, the module output automatically recovers to normal.

2.12 Over-current circuit protection (OCP)

This module is designed with over-current/short circuit protection circuit, which can withstand over-current or short circuit at the output end. After the over-current and short circuit faults are eliminated, the module output automatically recovers to normal.

LBF1000-13B28NS: When the output voltage setting value less than 25V, Typ. constant current value is 45A; When the output voltage setting value between 25V-34.1V, Typ. constant current value decreasing as the output voltage setting value increases, the relationship diagram is shown in Figure 8.



Figure 8: the relationship diagram between output voltage setting value and Typ. constant current value.

When the output voltage setting value less than 17V, OCP mode is hiccup mode Typ. 1s at work, 4s at rest; When the output voltage setting value more than 19V, OCP mode is Constant current mode; When the output voltage setting value between 17V and 19V, both states may exist.

LBF1000-13B48NS: When the output voltage setting value less than 43V, Typ. constant current value is 26A; When the output voltage setting value between 43V-55.6V, Typ. constant current value decreasing as the output voltage setting value increases, the relationship diagram is shown in Figure 9.

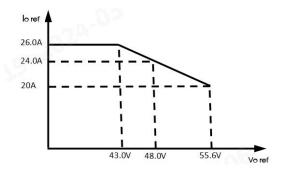


Figure 9: the relationship diagram between output voltage setting value and Typ. constant current value.

When the output voltage setting value less than 31V, OCP mode is hiccup mode Typ. 1s at work, 4s at rest; When the output voltage setting value more than 33V, OCP mode is Constant current mode; When the output voltage setting value between 31V and 33V, both states may exist.

Note: that continuous short circuit or overload condition, might result in power module damage.

2.13 Over-temperature protection (OTP)

The built-in over-temperature protection circuit of the module prevents the module from being damaged due to excessive temperature rise such as overload and short circuit. When the temperature of the module shell exceeds the set value of over-temperature protection, the output of the module automatically closes. You need to power off and reset to restore the system.

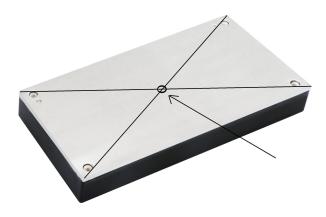


Figure 10: AL-Substrate temperature test point

2.14.External current regulating and controlling circuits

The internal constant current point of the module is fixed, if needed use an external current regulating control circuit to adjust the constant current point, then can refer to the following recommendations for debugging, output constant current control output current feedback error amplifier, As shown in recommended peripheral circuit diagram 1, since the output current sampling operation amplifier has a maximum output voltage signal is 1.8V,in order to ensure the value range of the normal operating reference voltage (Iadj) is 0-2Vdc,RC18 (recommende 1K Ω) and CC9(recommend 1 μ F) is a filter circuit for reference voltage to ensure that the circuit to provide a stable reference voltage.CC7(recommend 10nF~1μF)与 RC19(recommend3KΩ~10KΩ)以及 CC8(usually unnecessary) is to compensate the loop of current feedback error amplifier, RC20 与 DC4 is coupled circuit(necessary), It can prevent the damage of operational amplifier and power module, when the output of the operational amplifier is higher than the Trim of power module, DC1 is the 5.1V voltage regulator, It also can can prevents the damage of operational amplifier and power module, when the output of the operational amplifier is higher than the Trim of power module,CC9(recommend $1nF \sim 4.7 \mu F$) is the capacitance of the current feedback error amplifier and also is the current feedback error amplifier's output compensates for one of the response frequency poles, it can effectively improved the stability of feedback loop in feedback loop debugging, the effect of RC22 is very important, it determines the upper limit of the output voltage.

External loop output constant current control circuit topology link, set the upper limit of the output voltage(Vout set) of the power module:

$$\begin{aligned} \text{Vout set} = & \left(\text{Vtrim} - 0.3 \right) \times \frac{\text{Voutmax} - \text{Voutmin}}{3 - 0.3} + \text{Voutmin} \\ & \text{Vtrim} = & 3.3 \times \frac{\text{RC22}}{\text{RC22} + \text{RU}} = & 3.3 \times \frac{\text{RC22}}{\text{RC22} + 1\text{K}\Omega} \end{aligned}$$



型号	V out max	V out min
LBF1000-13B28NS	34.1V	13.5V
LBF1000-13B48NS	55.6V	23.5V

Special version: when the output voltage (or charging voltage) of the power module is lower than 19V, the power supply can be burped constant current mode output.

1)The external output constant current control circuit has constant current setting:

$$lo_{set} = \frac{V_{OPin}}{Rs}$$

IO_{set}: Module output current

 V_{OPin} :The input voltage signal amplitude of the amplifier

Rs: Module power output current sampling resistance

2)Amplifier output voltage signal

$$V_{\text{OPin}} = \frac{V_{\text{OPout}}}{\beta}$$

 V_{OPout} :The output signal amplitude of the amplifier

 β : The multiple of output current sampling operational amplifier

 V_{OPin} :The input signal amplitude of the amplifier.

3)The relationship between the current adjustable resistance and amplifier's output voltage signal

$$V_{\text{OPout}} = \frac{\text{Vref}}{\text{RC18} + \frac{\text{RC16} * R_{\text{Adjustable current}}}{\text{RC16} + R_{\text{Adjustable current}}}$$

Note: 1. IOS+ and IOS- need separate leads from the sampling resistor to the control circuit.

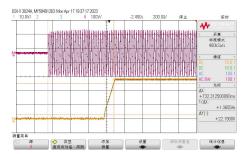
2. when use external current regulation control circuit, CCM and TRIM1 need connect in the picture.

3. Test waveform

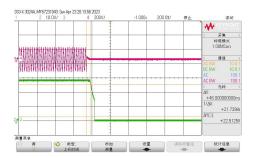
3.1 Startup and shutdown

Test conditions: Tc=25 $^{\circ}$ C, LBF1000-13B28-NS products are tested based on recommended circuit 1, CEH1-CEH10=1500uF.

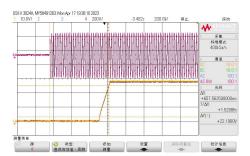




Vin=115VAC Full load start (start delay 732ms)



Vin=115VAC Full load shutdown (46ms)

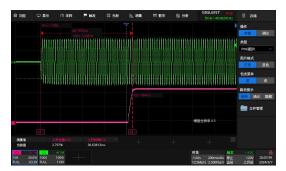


Vin=230VAC Full load start (start delay 657ms)



Vin=230VAC Full load shutdown (46ms)

Test conditions: Tc=25 $^{\circ}$ C, LBF1000-13B48-NS products are tested based on recommended circuit 1, CEH1-CEH10=1500uF.



Vin=115VAC Full load start (start delay 832ms)



Vin=115VAC Full load shutdown (65ms)



Vin=230VAC Full load start (start delay 634ms)



Vin=230VAC Full load shutdown (65ms)

Note: The power OFF hold-up time is related to the CEH capacitance, and can be adjusted with reference to the following formula:

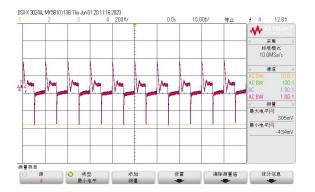


$$t = \frac{0.5 \cdot C_{EH} \cdot (U_1^2 - U_2^2)}{P_o}$$

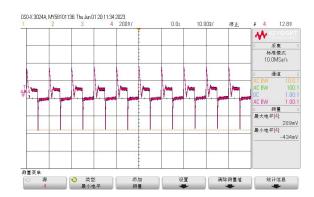
U1=410VDC, U2=325VDC, Po=1008W (based on actual power output).

3.2 Dynamic response

Test conditions: Tc= 25° C, current rate slope 0.1A/us, LBF1000-13B28-NS products are tested based on recommended circuit 1.



Vin=115VAC 10%-100% dynamic

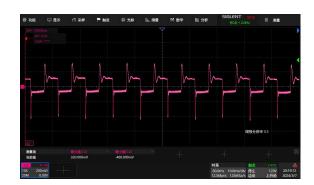


Vin=230VAC 10%-100% dynamic

Test conditions: $Tc=25^{\circ}C$, current rate slope 0.1A/us, LBF1000-13B48-NS products are tested based on recommended circuit 1.



Vin=115VAC 10%-100% dynamic

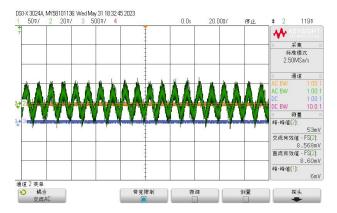


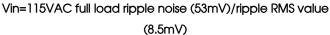
Vin=230VAC 10%-100% dynamic

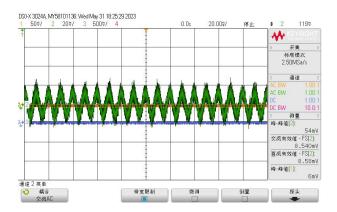


3.3 Output ripple and noise

Test conditions: Tc=25°C, 20M bandwidth (peak to peak value) LBF1000-13B28-NS products are tested based on recommended circuit 4.

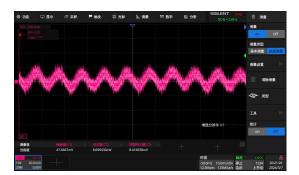




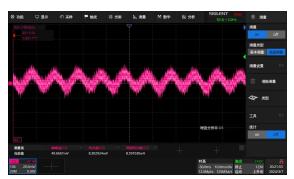


Vin=230VAC full load ripple noise (54mV)/ripple RMS value (8.5mV)

Test conditions: Tc=25°C, 20M bandwidth (peak to peak value) LBF1000-13B48-NS products are tested based on recommended circuit 4.



Vin=115VAC full load ripple noise (48mV)/ripple RMS value (8.1mV)



Vin=230VAC full load ripple noise (50mV)/ripple RMS value (8.6mV)



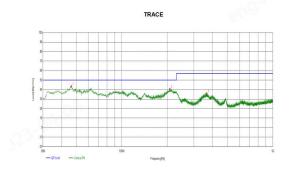
3.4 Conductive and radiation

(1) Radiation (RE)

LBF1000-13B28-NS products Safety specifications: CISPR32/EN55032 CLASS A

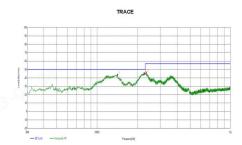
RE Tc=25°C, Vin=115VAC, Pout=1008W, based on recommended circuit 1 test

Suspected List										
Frequency [MHz]	Polarity	Factor [dB]	Readin g [dBµV/ m]	Level [dBµV/ m]	Limit [dBµV/ m]	Margin [dB]	Detect or	Height [cm]	Angle deg	Pass/ Fail
46.2976	Vertical	14.24	29.29	43.53	50.00	6.47	PK	100	234	PASS
207.9158	Vertical	11.77	28.98	40.75	50.00	9.25	PK	100	82	PASS
363.4223	Vertical	16.84	19.39	36.23	57.00	20.77	PK	100	227	PASS



| Frequency | Polarity | Factor | GBJ | GB

Final Data List									
Frequency [MHz]	Polarity	Factor [dB]	QP Value [dBµV/m]	QP Limit [dBµV/m]	QP Margin [dB]	Height [cm]	Angle [°]	Pass/Fa	
225.5476	Horizontal	12.40	44.43	50.00	5.57	110	82	PASS	

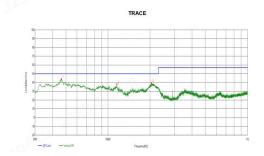


Vertical waveform and reading point

Horizontal waveform and reading point

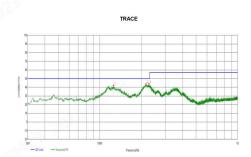
RE Tc=25°C, Vin=230VAC, Pout=1008W, based on recommended circuit 1 test

Suspected List										
Frequency [MHz]	Polarity	Factor [dB]	Readin g [dBµV/ m]	Level [dBµV/ m]	Limit [dBµV/ m]	Margin [dB]	Detect or	Height [cm]	Angle deg	Pass/ Fail
46.2976	Vertical	14.24	29.59	43.83	50.00	6.17	PK	100	125	PASS
115.8536	Vertical	12.02	26.04	38.06	50.00	11.94	PK	100	208	PASS
204.9085	Vertical	11.66	27.83	39.49	50.00	10.51	PK	100	48	PASS



Vertical waveform and reading point





Horizontal waveform and reading point

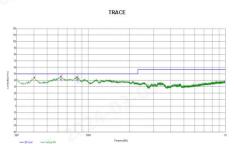
The test results meet CLASS A standards



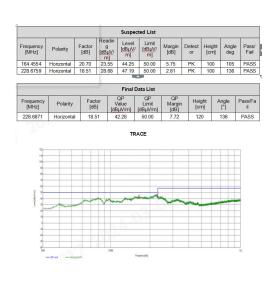
LBF1000-13B48-NS products Safety specifications: CISPR32/EN55032 CLASS A

RETc=25°C, Vin=115VAC, Pout=1008W, based on recommended circuit 1 test

				Suspe	cted List					
Fre quency [MHz]	Polarity	Factor [dB]	Reading [dBµV m]	Level	Limit [dBµV/ m]	Margin [dB]	Detect or	Height [cm]	Angle deg	Pass. Fail
40.38	Vertical	19.92	24.46	44.38	50.00	5.62	PK	100	105	PASS
63.0803	Vertical	19.37	26.82	46.19	50.00	3.81	PK	100	14	PASS
82.7733	Vertical	15.75	29.40	45.15	50.00	4.85	PK	100	214	PASS
				Einal	Data List					
Frequency [MHz]	Polarity	Fact [dE	31	QP Value dBuV/m]	QP Limit [dBµV/m]	QP Margir [dB]	Hei [ci		Angle [°]	Pass/Fa
63.0807	Vertical	19.3	37	41.49	50.00	8.51	35	i0	14	PASS
82.7724	Vertical	15.	75	40.68	50.00	9.32	20	10	214	PASS
91.				TF	RACE					
113 133 30 83										
n-					_					-

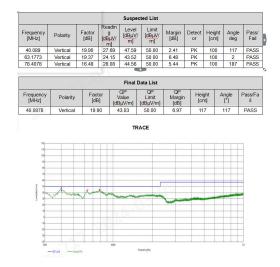


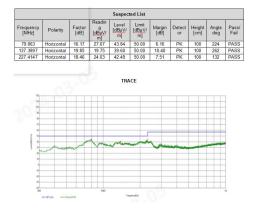
Vertical waveform and reading point



Horizontal waveform and reading point

RE Tc=25°C, Vin=230VAC, Pout=1008W, based on recommended circuit 1 test





Vertical waveform and reading point

Horizontal waveform and reading point

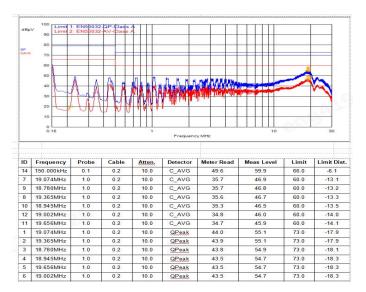
The test results meet CLASS A standards

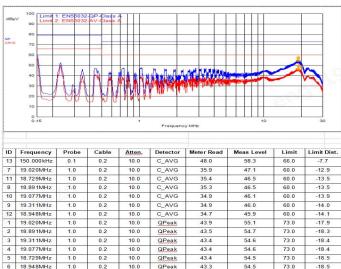


(2) Conductive (CE)

LBF1000-13B28-NS products Safety specifications: CISPR32/EN55032 CLASS A

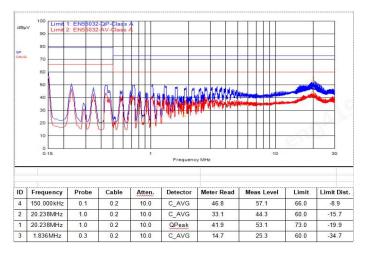
CETc=25°C, Vin=115VAC, Pout=1008W, based on recommended circuit 1 test

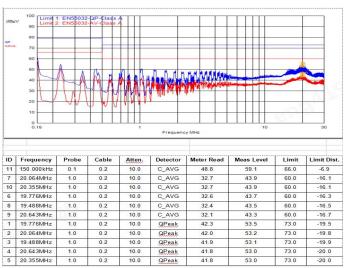




L line N line

CETc=25°C, Vin=230VAC, Pout=1008W, based on recommended circuit 1 test





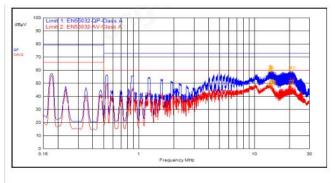
L line N line

The test results meet the EN55032 CLASS A standard

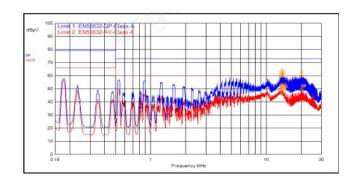


LBF1000-13B48-NS products Safety specifications: CISPR32/EN55032 CLASS A

CETc=25°C, Vin=115VAC, Pout=1008W, based on recommended circuit 1 test



ID	Frequency	Probe	Cable	Atten.	Detector	Meter Read	Meas Level	Limit	Limit Dist
12	20.256MHz	1.0	0.2	10.0	C_AVG	38.7	49.9	60.0	-10.1
13	13.398MHz	0.9	0.2	10.0	C_AVG	38.5	49.5	60.0	-10.5
11	13.755MHz	0.9	0.2	10.0	C_AVG	38.4	49.5	60.0	-10.5
19	20.187MHz	1.0	0.2	10.0	C_AVG	37.8	49.0	60.0	-11.0
14	13.707MHz	0.9	0.2	10.0	C_AVG	37.6	48.7	60.0	-11.3
15	14.112MHz	0.9	0.2	10.0	C_AVG	37.4	48.5	60.0	-11.5
17	13.659MHz	0.9	0.2	10.0	C_AVG	37.4	48.5	60.0	-11.5
16	13.803MHz	0.9	0.2	10.0	C_AVG	37.4	48.5	60.0	-11.5
1	13.755MHz	0.9	0.2	10.0	QPeak	49.4	60.5	73.0	-12.5
2	20.256MHz	1.0	0.2	10.0	QPeak	48.7	59.9	73.0	-13.1
3	13.398MHz	0.9	0.2	10.0	QPeak	48.6	59.7	73.0	-13.3
4	13.707MHz	0.9	0.2	10.0	QPeak	48.6	59.7	73.0	-13.3
5	14.112MHz	0.9	0.2	10.0	QPeak	48.5	59.5	73.0	-13.5
6	13.803MHz	0.9	0.2	10.0	QPeak	48.4	59.5	73.0	-13.5
20	20.961MHz	1.0	0.2	10.0	C_AVG	35.1	46.4	60.0	-13.6
7	13.659MHz	0.9	0.2	10.0	QPeak	48.2	59.3	73.0	-13.7
8	14.268MHz	0.9	0.2	10.0	QPeak	48.2	59.3	73.0	-13.7
9	20.187MHz	1.0	0.2	10.0	QPeak	48.0	59.2	73.0	-13.8
10	20.961MHz	1.0	0.2	10.0	QPeak	48.0	59.2	73.0	-13.8
18	14.268MHz	0.9	0.2	10.0	C_AVG	35.1	46.2	60.0	-13.8

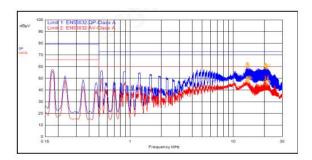


ID	Frequency	Probe	Cable	Atten.	Detector	Meter Read	Meas Level	Limit	Limit Dist
11	13.491MHz	0.9	0.2	10.0	C_AVG	39.6	50.7	60.0	-9.3
12	13.851MHz	0.9	0.2	10.0	C_AVG	39.3	50.4	60.0	-9.6
14	20.328MHz	1.0	0.2	10.0	C_AVG	38.9	50.1	60.0	-9.9
17	13.134MHz	0.9	0.2	10.0	C_AVG	38.6	49.7	60.0	-10.3
16	19.971MHz	1.0	0.2	10.0	C_AVG	38.0	49.2	60.0	-10.8
20	13.446MHz	0.9	0.2	10.0	C_AVG	38.1	49.1	60.0	-10.9
13	13.803MHz	0.9	0.2	10.0	C_AVG	38.0	49.1	60.0	-10.9
15	14.211MHz	0.9	0.2	10.0	C_AVG	38.0	49.1	60.0	-10.9
1	13.491MHz	0.9	0.2	10.0	QPeak	50.6	61.7	73.0	-11.3
2	13.851MHz	0.9	0.2	10.0	QPeak	50.3	61.4	73.0	-11.6
19	13.707MHz	0.9	0.2	10.0	C_AVG	36.9	48.0	60.0	-12.0
18	13.755MHz	0.9	0.2	10.0	C_AVG	36.9	47.9	60.0	-12.1
3	13.803MHz	0.9	0.2	10.0	QPeak	49.1	60.2	73.0	-12.8
4	20.328MHz	1.0	0.2	10.0	QPeak	48.9	60.1	73.0	-12.9
5	14.211MHz	0.9	0.2	10.0	QPeak	48.8	59.9	73.0	-13.1
6	19.971MHz	1.0	0.2	10.0	QPeak	48.4	59.6	73.0	-13.4
7	13.134MHz	0.9	0.2	10.0	QPeak	48.5	59.5	73.0	-13.5
8	13.755MHz	0.9	0.2	10.0	QPeak	48.5	59.5	73.0	-13.5
9	13.707MHz	0.9	0.2	10.0	QPeak	48.4	59.5	73.0	-13.5
10	13.446MHz	0.9	0.2	10.0	QPeak	48.3	59.4	73.0	-13.6

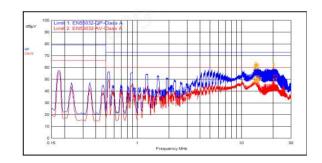
L line N line



CE Tc=25°C, Vin=230VAC, Pout=1008W, based on recommended circuit 1 test



ID	Frequency	Probe	Cable	Atten.	Detector	Meter Read	Meas Level	Limit	Limit Dist.
17	20.187MHz	1.0	0.2	10.0	C_AVG	37.5	48.7	60.0	-11.3
12	13.755MHz	0.9	0.2	10.0	C_AVG	37.2	48.3	60.0	-11.7
15	13.398MHz	0.9	0.2	10.0	C_AVG	37.2	48.2	60.0	-11.8
14	20.259MHz	1.0	0.2	10.0	C_AVG	36.9	48.1	60.0	-11.9
13	13.446MHz	0.9	0.2	10.0	C_AVG	36.4	47.5	60.0	-12.5
18	14.112MHz	0.9	0.2	10.0	C_AVG	36.3	47.3	60.0	-12.7
1	13.803MHz	0.9	0.2	10.0	QPeak	49.1	60.1	73.0	-12.9
11	13.803MHz	0.9	0.2	10.0	C_AVG	36.0	47.1	60.0	-12.9
2	13.755MHz	0.9	0.2	10.0	QPeak	48.8	59.9	73.0	-13.1
3	13.446MHz	0.9	0.2	10.0	QPeak	48.4	59.5	73.0	-13.5
16	20.610MHz	1.0	0.2	10.0	C_AVG	35.2	46.4	60.0	-13.6
4	20.259MHz	1.0	0.2	10.0	QPeak	48.1	59.3	73.0	-13.7
5	13.398MHz	0.9	0.2	10.0	QPeak	48.2	59.3	73.0	-13.7
6	20.610MHz	1.0	0.2	10.0	QPeak	47.9	59.1	73.0	-13.9
7	20.187MHz	1.0	0.2	10.0	QPeak	47.8	59.0	73.0	-14.0
8	14.112MHz	0.9	0.2	10.0	QPeak	47.8	58.9	73.0	-14.1
9	20.961MHz	1.0	0.2	10.0	QPeak	47.4	58.6	73.0	-14.4
10	21.315MHz	1.0	0.2	10.0	QPeak	47.4	58.6	73.0	-14.4
19	20.961MHz	1.0	0.2	10.0	C_AVG	33.6	44.8	60.0	-15.2
20	21.315MHz	1.0	0.2	10.0	C_AVG	33.1	44.3	60.0	-15.7



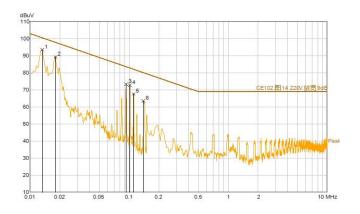
ID	Frequency	Probe	Cable	Atten.	Detector	Meter Read	Meas Level	Limit	Limit Dist
15	20.256MHz	1.0	0.2	10.0	C_AVG	38.5	49.7	60.0	-10.3
12	13.443MHz	0.9	0.2	10.0	C_AVG	38.4	49.5	60.0	-10.5
11	13.803MHz	0.9	0.2	10.0	C_AVG	38.3	49.4	60.0	-10.6
13	14.160MHz	0.9	0.2	10.0	C_AVG	37.3	48.4	60.0	-11.6
14	13.755MHz	0.9	0.2	10.0	C_AVG	37.0	48.1	60.0	-11.9
1	13.803MHz	0.9	0.2	10.0	QPeak	50.0	61.1	73.0	-11.9
18	14.520MHz	0.9	0.2	10.0	C_AVG	36.8	47.9	60.0	-12.1
16	13.851MHz	0.9	0.2	10.0	C_AVG	36.7	47.8	60.0	-12.2
2	13.443MHz	0.9	0.2	10.0	QPeak	49.5	60.6	73.0	-12.4
17	20.328MHz	1.0	0.2	10.0	C_AVG	35.9	47.1	60.0	-12.9
20	13.491MHz	0.9	0.2	10.0	C_AVG	36.0	47.1	60.0	-12.9
3	14.160MHz	0.9	0.2	10.0	QPeak	49.0	60.1	73.0	-12.9
4	13.755MHz	0.9	0.2	10.0	QPeak	48.6	59.6	73.0	-13.4
5	20.256MHz	1.0	0.2	10.0	QPeak	48.4	59.6	73.0	-13.4
6	13.851MHz	0.9	0.2	10.0	QPeak	48.4	59.5	73.0	-13.5
7	20.328MHz	1.0	0.2	10.0	QPeak	48.1	59.3	73.0	-13.7
19	13.962MHz	0.9	0.2	10.0	C_AVG	35.2	46.3	60.0	-13.7
8	14.520MHz	0.9	0.2	10.0	QPeak	48.2	59.3	73.0	-13.7
9	13.962MHz	0.9	0.2	10.0	QPeak	48.1	59.2	73.0	-13.8
10	13.491MHz	0.9	0.2	10.0	QPeak	48.1	59.1	73.0	-13.9

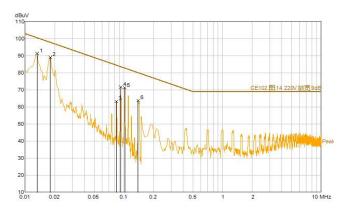
L line N line

The test results meet the EN55032 CLASS A standard

LBF1000-13B28-NS products Safety specifications: CE102 GJB151B

CE Tc=25°C, Vin=220VAC, Pout=1008W, based on recommended circuit 2 test







Serial Number	Frequency (MHz)	Read value (dBuV)	Correction factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Remark
1	0.0132	63.8	27.57	91.37	100.59	9.22	Peak
2	0.018	63.78	25.4	89.18	97.89	8.71	Peak
3	0.084	42.84	20.43	63.27	84.5	21.23	Peak
4	0.0928	51.25	20.34	71.59	83.64	12.05	Peak
5	0.102	50.98	20.26	71.24	82.82	11.58	Peak
6	0.1392	43.68	20.12	63.8	80.11	16.31	Peak

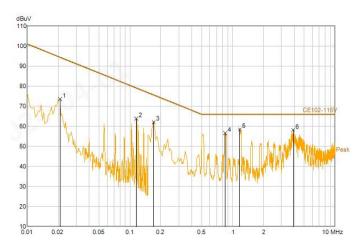
Serial Number	Frequency (MHz)	Read value (dBuV)	Correction factor (dB)	Result (dBuV)	Limit (dBuV)	Margin (dB)	Remark
1	0.0132	66.13	27.57	93.7	100.59	6.89	Peak
2	0.018	63.99	25.4	89.39	97.89	8.5	Peak
3	0.0928	53.05	20.34	73.39	83.64	10.25	Peak
4	0.1016	52.49	20.26	72.75	82.85	10.1	Peak
5	0.1108	47.51	20.22	67.73	82.1	14.37	Peak
6	0.1392	43.47	20.12	63.59	80.11	16.52	Peak

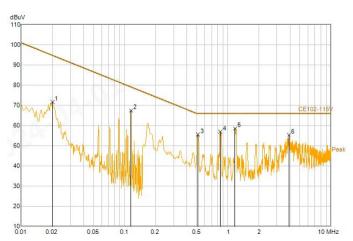
L line N line

The test results meet the CE102 GJB151B standard

LBF1000-13B48-NS products Safety specifications: CE102 GJB151B

CETc=25°C, Vin=220VAC, Pout=1008W, based on recommended circuit 2 test





Serial Number	Frequenc (MHz)	Real value (dBuV)	Correction factor (dB)	Result (dBuV)	Limit (dBuV)	Marain (dB)	Remark
1	0.0208	52.36	21.25	73.61	94.45	20.84	Peak
2	0.1156	43.28	20.63	63.91	79.1	15.19	Peak
3	0.17	41.53	20.57	62.1	75.65	13.55	Peak
4	0.846	36.24	20.42	56.66	66	9.34	Peak
5	1.178	38.15	20.4	58.55	66	7.45	Peak
6	3.91	37.78	20.37	58.15	66	7.85	Peak

Serial Number	Frequency (MHz)	Real value (dBuV)	Correction factor (dB)	Result (dBuV)	Limit (dBuV)	Marain (dB)	Remark
1	0.02	50.31	21.38	71.69	94.8	23.11	Peak
2	0.1156	46.83	20.61	67.44	79.1	11.66	Peak
3	0.514	34.96	20.49	55.45	66	10.55	Peak
4	0.846	36.4	20.45	56.85	66	9.15	Peak
5	1.178	38.08	20.44	58.52	66	7.48	Peak
6	3.91	34.92	20.42	55.34	66	10.66	Peak

L line N line

The test results meet the CE102 GJB151B standard



4. Appearance specifications

4.1 Manufacturing data/dimensions

Length: 160.00mm±0.5mm

Width: 100.00mm±0.5mm

Height: 13.40mm±0.5mm

Terminal length: 5.0mm±0.5mm

Weight: 545g±30g

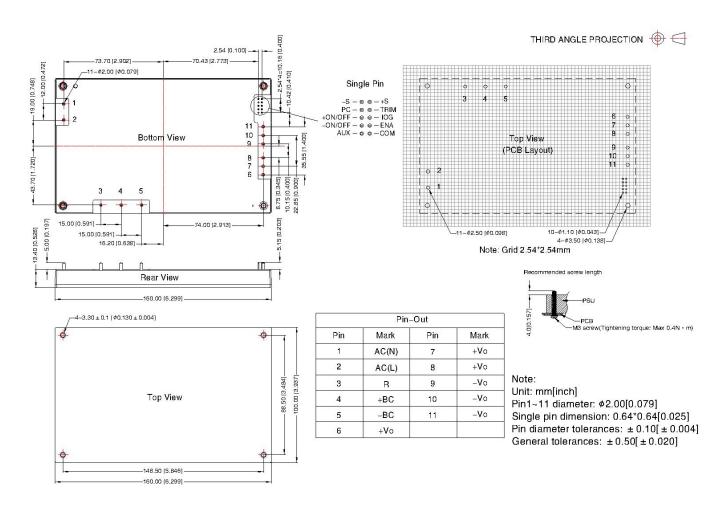


Figure 7: Manufacturing data/size diagram

4.2 Installation and disassembly methods

Installation method: Place the heat sink on the aluminum base plate and fasten the heat sink to the product using four screws.

Removing method: Use a tool to separate the four screws from the heat sink.

Maximum mounting hole tightening torque: 0.4N.m.



4.3 Cooling method

	Surface heat sink	
Logt dimination mothod	Natural cooling	
Heat dissipation method	Conduction heat dissipation	
	In this document, "■" indicates	selected, and " \square " indicates not selected

For more details, please consult the MORNSUN FAE.